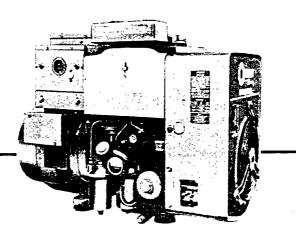
The following catalog has gaps in its page numbers, or doesn't have any numbers. We have chosen to leave the page numbering in the order that Acrobat assigns it.

## Onon

## Parts Manual

DJB

**GenSet** 



967-0221 10-88 (SPEC A-AC) Replaces 7-78 (Spec A-AB) Printed in U.S.A.

**Supplement: 967-2002** 

Date: 9-94 Insert With-

Title: "J" Series Diesel

Parts Catalog Spec

Advance

Number: As Listed Below

This Supplementary Parts List Spec advances specific "J" series diesel generator sets as shown:

"J" Series Models	New Spec Advance Letter		Catalog Number
DJB Generator Spec AC to	D		967-0221
DJC Generator Spec AD to	E		967-0222
DJE Generator Spec AG to	Н .		967-0225
RDJC Generator Spec AD to	E	:	974-0221

Note that all models are being Spec advanced to a single letter due to limited computer space.

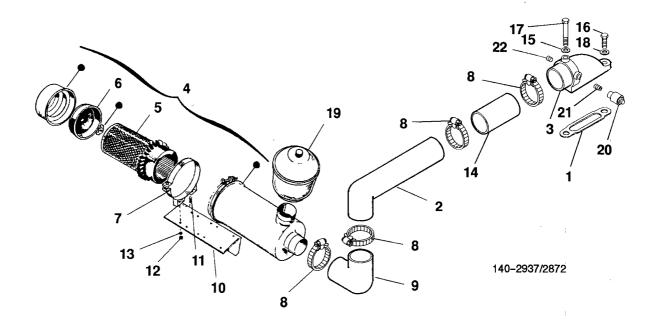
Model DJE was first manufactured in the double Spec letter AB and advanced through the alphabet (AB to AC, AC to AD, etc.) due to manufacturing changes using the double letter format to Spec AG and is now being advanced to the single Spec letter H as shown in the middle column above.

Models DJB, DJC and RDJC were first manufactured in the early 1960's beginning with the single Spec letter A. The Spec letters advanced through the alphabet (A to B, B to C....Z to AA, AA to AB, etc.) due to manufacturing changes and are now advanced to a single Spec letter as shown in the middle column above. Use caution when ordering service replacement parts for the DJB, DJC and RDJC models. Do not confuse 1994 single letter production models with 1960's single letter production models. Example: When the parts catalog lists two part number choices based on Spec letter differences such as "Spec A through R" and "Begin Spec S", use the "Spec A through R" part number for 1960's single Spec letter production and the "Begin Spec S" part number for 1994 single Spec letter production. Example: When the parts catalog lists three part number choices based on Spec letter differences such as "Spec A through AA", "Spec AB" and "Begin Spec AC", use the "Spec A through AA" part number for 1960's single Spec letter production and the "Begin Spec AC" part number for 1994 single Spec letter production. The following may also be used as a guide: The 1960's production generator set nameplates used a number(s) and letter(s) combination (i.e.: 3CR, 4R, 18R, 53CR, 57XR, 518R, etc.) for the voltage code and is shown near the center of the complete model and Specification number (i.e.: 12.5RDJC-9XR/8066E). With the 1994 production generator set nameplates the voltage code is no longer used (i.e.: 12.5RDJC8066E). When in doubt, obtain the complete model and serial number and consult the factory.

This "J" series diesel supplement covers the change for the "J" series product line standardization program. Some low usage feature options were made obsolete and some high usage feature options were made standard. The following pages reflect these changes. Page headings list the model (s) that the changes apply to. Page headings with no model listed apply to all models.

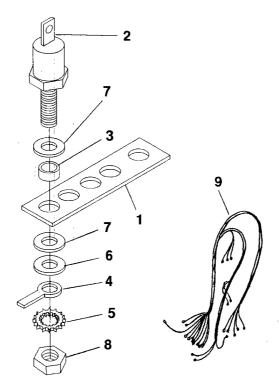
In addition, the generator page for each catalog has an expanded parts list for the generator and rotor through study that were not completely covered in prior issues of the parts catalogs.

Air Cleaner Heavy Duty DJB, DJC, DJE



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	140-0584	1	Gasket	12	862-0015	4	Nut, Hex (5/16-18)
2		•	Tube, Air Intake	13	850-0045	4	Washer, Lock - Spring (5/16")
	140-0741	1	DJB, DJE	14	503-0330	i	Hose, Connector
	140-0740	1	DJC	15	526-0018	1	Washer, Flat (1/4")
3		-	Adapter, Air Cleaner	16	800-0007	1	Screw, Cap - Hex Head
	140-0645	1	DJB. DJE				(1/4-20 x 1")
	140-1212-11	1	DJC	17	800-0015	1	Screw, Cap - Hex Head
4	140-0721	1	Cleaner Assembly, Air (Includes				(1/4-20 x 3")
			Element and Baffle)	18	850-0040	1	Washer, Lock - Spring (1/4")
5	140-0765	1	Element	19	140-0723	1	Pre-Cleaner, Air Cleaner
6	140-1267	1	Baffle	20	140-0961	1	Indicator, Restriction - DJC
7	140-0722	2	Band, Air Cleaner Mounting	21	140-1260	1	Fitting, Mounting - Restriction
8	503-0365	4	Clamp, Hose				Indicator - DJC
9	503-0419	1	Elbow, Rubber - Moulded	22	505-0008	1	Plug, Slotted (1/8") Air Cleaner
10	140-1271	1	Bracket, Mounting				Adapter - DJC
11	800-0024	4	Screw, Cap - Hex Head				
			(5/16-18 x 1-1/2")				

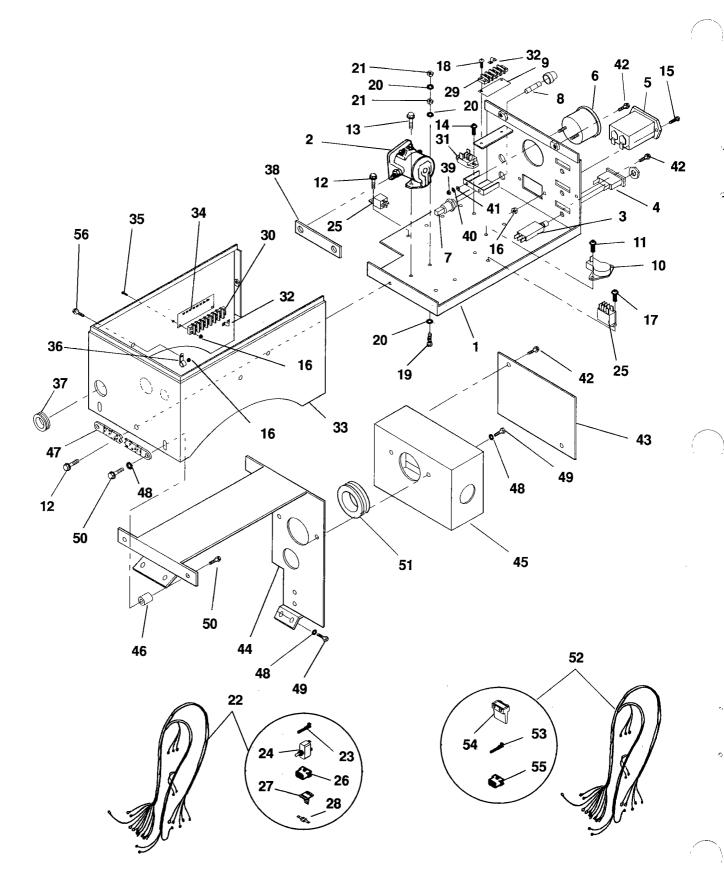
## High Air Temperature Switch DJB, DJC, DJE



309-0644

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART Description
1	309-0195	1	Bracket, Mounting	5	856-0006	1	Washer, Lock - EIT (1/4")
2	309-0206	.1	Switch, High Air Temperature	6	526-0021	1	Washer, Flat (1/4")
			(S5)	7	508-0126	4	Washer, Insulating
3	508-0127	1	Insulator, Sleeving	8	862-0001	1	Nut, Hex (1/4-20)
4	332-0876	1	Terminal, Ground	9	338-3197	1	Harness, Wiring - Switch (46")

Control DJB, DJC, DJE

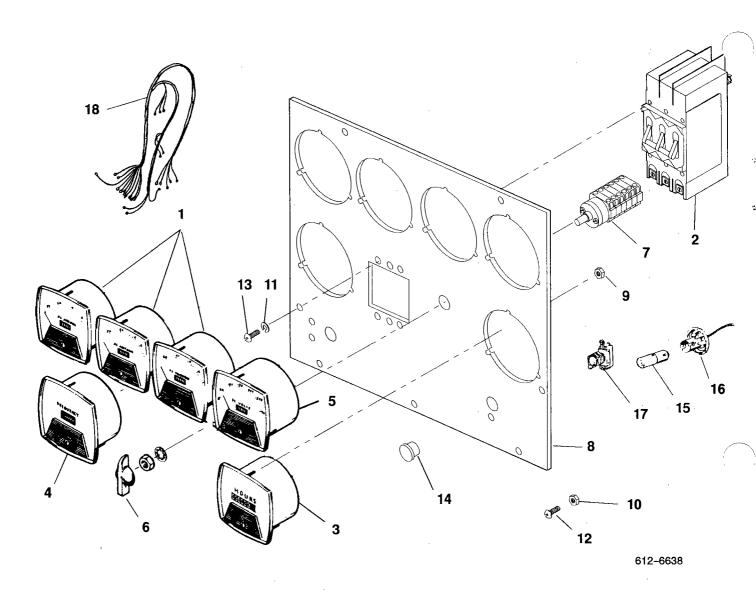


612-6641/6643

## Control DJB, DJC, DJE

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USEI	
1			Panel, Control	25			Relay
	319-2035-03	1	Without Indicator Lights		307-2817-01	3	*# K12, K14, K15 (Mounted on
	319-2035-04	1	With Indicator Lights				right side facing panel front)
2			Relay, Solenoid		307-2594	1	# K17 (Sets With Indicator
	307-0845	1	Start (K11)				Lights) (Mounted on left side
•	307-1046	1	Pre-Heat (K13)	00	000 1000		facing panel front)
3	320-1706-14	4	Breaker, Circuit	26 27	323-1623 323-1624	1	*#Connector, Plug (6 Place) (P1)
	320-1706-14	1 3	Without Indicator Lights (CB4) With Indicator Lights (CB4,5,6)	28	357-0030	1	*#Wedge, Connector (Used in P1) *#Rectifier (6 Amp) (CR12)
4	320-1024-02	3	Light, Indicator	29	332-0604	1	*#Block, Terminal (5 Place) (TB11)
-	322-0108	1	Low Oil Pressure (DS4)	30	332-0706	1	#& Block, Terminal (8 Place) (TB13)
	322-0109	1	High Engine Temp (DS5)	31	305-0880	i	#& Rectifier, Bridge – 20 Amp (CR7)
	322-0111	1	Overspeed (DS6)	32		•	Jumper – Terminal Block
5	302-0885	1	Meter, Time Totalizing (M12)		332-1043	1	* Sets Without Indicator Lights
6	302-0446	1	Ammeter, DC (M21)		332-1043	2	# Sets With Indicator Lights
7	321-0175	1	Holder, Fuse	33	301-1962	1	Box, Control
8	321-0146	1	Fuse - 10 Amp (F1)	34	332-3223	1	&Strip, Marker
9	332-0616	1	Strip, Marker	35	812-0065	. 2	&Screw, Machine - Round Head
10	309-0270	• 1	&Thermostat (S8)				(#6-32 x 5/8")
11	518-0049	2	& Screw, Machine – Round Head	36	332-0052	1	Clip, Wire
40	004 0004		W/ET (#8-32 x 1/4")	37	508-0001	1	Grommet
12	821-0004	4	Screw, Self-Locking - Hex	38	332-0602	1	Jumper, Solenoid
13	821-0008	3	Washer Head (#10-32 x 5/16") Screw, Self-Locking - Hex	39 40	871-0010 850-0030	4	Nut, Hex - Brass (#10-32)
13	021-0000	3	Washer Head (1/4-20 x 5/16")	41	526-0049	2 4	Washer, Lock - Spring (#10) Washer, Flat (#10)
14	815-0544	2	&Screw, Machine - Round Head	42	821-0040	· 8	Screw, Self-Locking - Hex
	010 0011	-	- Cross Recessed W/IT	72	021 0040	U	Washer Head (#10-32 x 5/16")
			(#6-32 x 1/2*)	43			Cover, Output Box
15	815-0385	2	Screw, Machine - Round Head	.0	301-2466	1	DJB, DJE
			(#6-32 x 1/2*)		301-0856	1	DJC, DJE Contractor Models
16			Nut, Hex - W/ÉT (#6-32)	44	301-3683	<u>.</u> 1	Saddle, Control Mounting
	870-0183	3	Sets Without Indicator Lights	45			Box, Output
	870-0183	5	Sets With Indicator Lights		301-2467	1	DJB, DJE
17	815-0550	2	& Screw, Pan Head - Cross Re-		301-3682	1	DJC, DJE Contractor Models
40	045 0500	_	cessed W/ET (#6-32 x 3/8")	46	402-0070	4	Dampner, Vibration
18	815-0539	2	Screw, Machine – Round Head	47	337-0036	1	Strap, Ground
			<ul><li>Cross Recessed W/IT (#8-32 x 5/8")</li></ul>	48	856-0008	7	Washer, Lock – EIT (5/16")
19	810-0153	1	Screw, Machine – Round Head	49	815-0236	6	Screw, Hex Head - Thread
19	010-0133	'	- Brass (1/4-20 x 1")	50	821-0014	8	Forming (5/16-18 x 5/8") Screw, Self-Locking - Hex
20	856-0006	3	Washer, Lock - W/EIT (1/4*)	50	021 0014	Ü	Washer Head (5/16-18 x 1/2")
21	871-0016	2	Nut, Hex - Brass (1/4-20)	51	508-0183	1	Grommet
22			Harness, Wiring - Control	52		•	Harness, Wiring - Engine to
	338-2921-02	1	Sets Without Indicator Lights				Control (Includes Parts
			(Includes Parts Marked *)				Marked @)
	338-2922-02	1	Sets With Indicator Lights		338-2942	1	DJB, DJÉ
			(Includes Parts Marked #)		338-2943	1	DJC
23	323-1492	6	*#Socket, Contact (Used in P1)	53	323-1491	6	@Pin, Contact (Used in J1)
24			Switch, Toggle	54	323-1626	1	@Wedge, Connector (Used in J1)
			Sets Without Indicator Lights	55	323-1625	1	@Connector, Receptacle (J1)
	308-0345	1	* Start/Stop (S11)	56	812-0065	1	Screw, Machine - Round Head
	308-0037	1	* Pre-Heat (\$13)				(#6-32 x 5/8")
	308-0329	4	Sets With Indicator Lights	0 1	Dodo Hood on 1	Cata 14	Vith Indicator Lights
	308-0329	1	# Start/Stop/Test (S11) # Pre-Heat (S13)				Vith Indicator Lights -2921-02 Control Wiring Harness
	000 0007	•	" Tierrieal (O10)				-2921-02 Control Wiring Harness -2922-02 Control Wiring Harness
							3-2942 and 338-2943 Engine to
					Control Wiring		
					•		

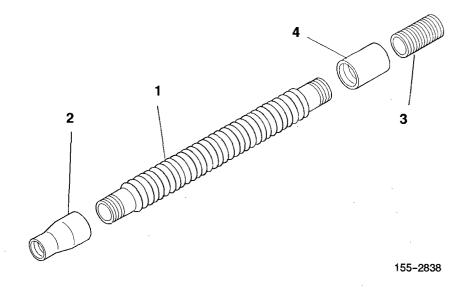
## AC Meter Panel DJB, DJC, DJE



## AC Meter Panel DJB, DJC, DJE

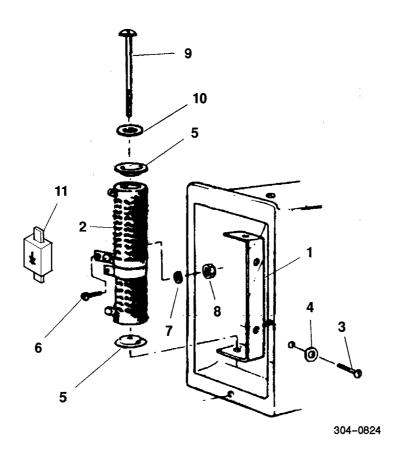
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Ammeter, AC (Quantity Used:	3			Meter, Time Totalizing (M1 -
			2 for Sets With 2-Pole Break-				Sets With 2-Pole Breakers,
			ers, 3 for Sets With 3-Pole				M5 - Sets With 3-Pole
			Breakers) (M3,M4 - Sets With				Breakers)
			2-Pole Breakers, M2,M3,M4 -		000 0400		Sets With 2-Pole Breakers
			Sets With 3-Pole Breakers)		302-0468	1	50 Hertz
	302-0460	1	Scale Reads 0-20		302-0465	1	60 Hertz Sets With 3-Pole Breakers
	302-0418 302-0444	1 1	Scale Reads 0-30 Scale Reads 0-35				50 Hertz
	302-0444	1	Scale Reads 0-50		302-0468	1	Under 300 Volts AC
	302-0419	1	Scale Reads 0-80		302-0469	i	Over 300 Volts AC
2	002 0400	•	Breaker, Circuit (CB1)		002 0100	,	60 Hertz
_			Two Pole Breakers		302-0465	1	Under 300 Volts AC
			50 Hertz		302-0466	1	Over 300 Volts AC
	320-1841-02	1	15 Amp	4			Meter, Frequency (M5 for Sets
	320-1841-03		20 <b>A</b> mp				With 2-Pole Breakers, M6 for
	320-1841-04		25 Amp				Sets With 3-Pole Breakers)
	320-1841-05		30 Amp		302-1338	1	Sets With 2-Pole Breakers
	320-1841-08		45 Amp		000 1000	4	Sets With 3-Pole Breakers
	320-1841-12	1	65 Amp <b>60 Hertz</b>		302-1338 302-1340	1 1	Under 300 Volts AC Over 300 Volts AC
	320-1841-03	1	20 Amp	5	302-1340	ľ	Voltmeter, AC (M2 for Sets With
	320-1841-04		25 Amp	5			2-Pole Breakers, M1 for Sets
	320-1841-05		30 Amp				With 3-Pole Breakers)
	320-1841-06		35 Amp		302-0421	1	Scale Reads 0-300
	320-1841-07		40 Amp		302-0612	1	Scale Reads 0-500
	320-1841-09	1	50 Amp	6	303-0076	1	Knob, Rotary Switch
	320-1841-11	1	60 Amp	7	308-1021-02	1	Switch, Rotary (S1)
	320-1841-13	1	70 Amp	8			Panel, Meter
			Three Pole Breakers		301-2288	1	Sets With 2-Pole Breakers
			50 Hertz	•	319-2233-02	1	Sets With 3-Pole Breakers
	200 1007 02	1	Under 300 Volts AC	9	870-1220	15	Nut, Hex - W/ET (#4-40) Sets With 2-Pole Breakers
	320-1827-03 320-1827-04		20 Amp 25 Amp		870-1220 870-1220	15 18	Sets With 3-Pole Breakers
	320-1827-06		35 Amp	10	870-0221	5	Nut, Hex - W/ET (#8-32)
	320-1827-07		40 Amp	11		Ū	Washer, Lock - Spring (#6)
	320-1827-09		50 Amp		850-0020	4	Sets With 2-Pole Breakers
	320-1827-10	1	55 Amp		850-0020	6	Sets With 3-Pole Breakers
			Over 300 Volts AC	12	812-0076	5	Screw, Maching - Round Head
	320-1827-01		10 Amp				(#8-32 x 5/16")
	320-1827-02		15 Amp	13			Screw, Machine - Round Head
	320-1827-03		20 Amp		040 0004	4	(#6-32 x 3/8")
	320-1827-04		25 Amp 30 Amp		812-0061	4	Sets With 2-Pole Breakers Sets With 3-Pole Breakers
	320-1827-05	1	60 Hertz	14	812-0061	6	Plug, Hole
			Under 300 Volts AC	14	517-0131	1	Fits 3/8" Hole
	320-1827-03	. 1	20 Amp		517-0132	i	Fits 7/16" Hole
	320-1827-04		25 Amp	15	322-0004	2	Bulb, Panel Light (DS1, DS2)
	320-1827-05		30 Amp	16	322-0072	2	Socket, Panel Light
	320-1827-08	1	45 Amp	17			Switch, Toggle
	320-1827-09		50 <b>A</b> mp		308-0002	1	Panel Light (S1)
	320-1827-11	1	60 Amp		308-0154	1	Start/Stop (S2)
	000 1007 07		Over 300 Volts AC	4.0	308-0037	1	Manifold Heater (S3)
	320-1827-02		15 Amp	18	220 0400	4	Harness, Wiring – Remote
	320-1827-03 320-1827-04		20 Amp 25 Amp		338-0496	1	Control to Output Box (5 Wire, 36") (W1)
	320-1827-04		30 Amp		338-0939	1	Control to Start/Stop and
	320-1827-06		35 Amp		200 0000	•	Manifold Heater Switches
	J_0 .0_, 00		55 /p				(4 Wire, 50") (W2)

## **Exhaust**



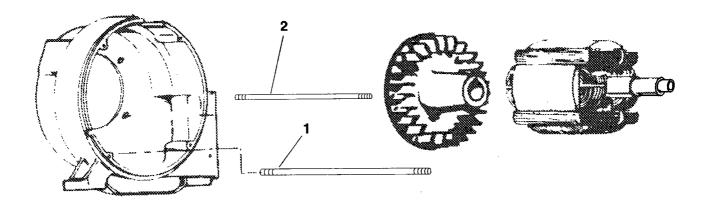
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	155-2355-13	1	Tube, Exhaust (18*) Coupling, Reducer – Pipe	3	505-0177	1	Nipple, Close - Pipe (1-1/2*)
2	505-0036	1		4	505-0032	1	Coupling, Pipe (1-1/2*)

### Resistor Generator Air Outlet



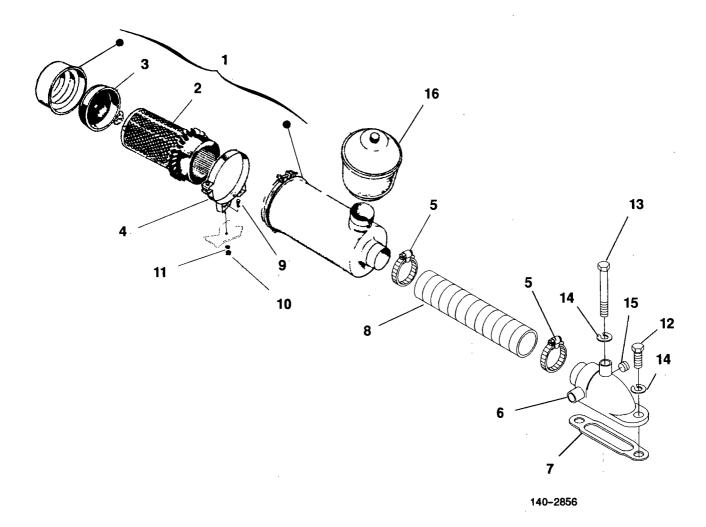
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	232-2399	1	Bracket, Resistor Mounting	7	856-0003	1	Washer, Lock - EIT (#10)
2	304-0500	1	Resistor, Tapped - Adjustable	8	871-0010	1	Nut, Hex - Brass (#10-32)
			(2 Ohm, 150 Watt)	9	812-0169	1	Screw, Machine - Round Head
3	800-0004	2	Screw, Cap - Hex Head				(1/4-20 x 5-1/2*)
			(1/4-20 x 5/8*)	10	853-0013	1	Washer, Lock - ET (1/4")
4	850-0040	2	Washer, Lock - Spring (1/4")	11	357-0067	1	Rectifier (6 Amp, 400 Volt)
5	304-0006	2	Washer, Centering				
6	811-0098	1	Screw, Machine - Round Head (Brass) (#10-32 x 3/8")				

# Generator DJB, DJC, RDJC - Begin Spec AA DJE - All Models

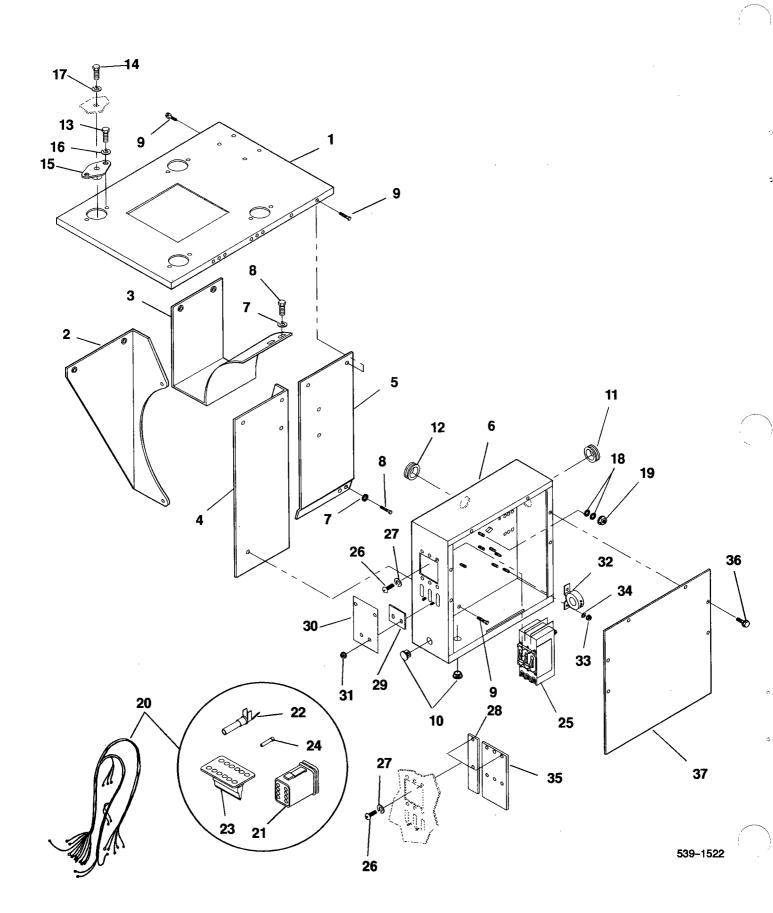


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Stud, Generator Through (3/8" Diameter) DJB, DJE	2			Stud, Rotor Through (7/16* Diameter) DJB, DJE
	520-0794	4	7-9/16" Long		520-0786	1	13-7/16" Long
	520-0795	4	8-1/4" Long		520-0787	1	14-1/8" Long
	520-0797	4	9-15/16" Long		520-0789	1	15-9/16" Long
			DJC				DJC
	520-0797	4	9-15/16" Long		520-0789	1.	15-9/16" Long
	520-0798	4	10-5/8" Long		520-0790	1	16-1/4" Long
			RDJC				RDJC
	520-0797	4	9-15/16" Long		520-0789	1	15-9/16" Long
	520-0798	4	10-5/8" Long		520-0790	1	16-1/4" Long
	520-0799	4	11-3/8" Long		520-0791	1	17" Long

### Air Cleaner RDJC

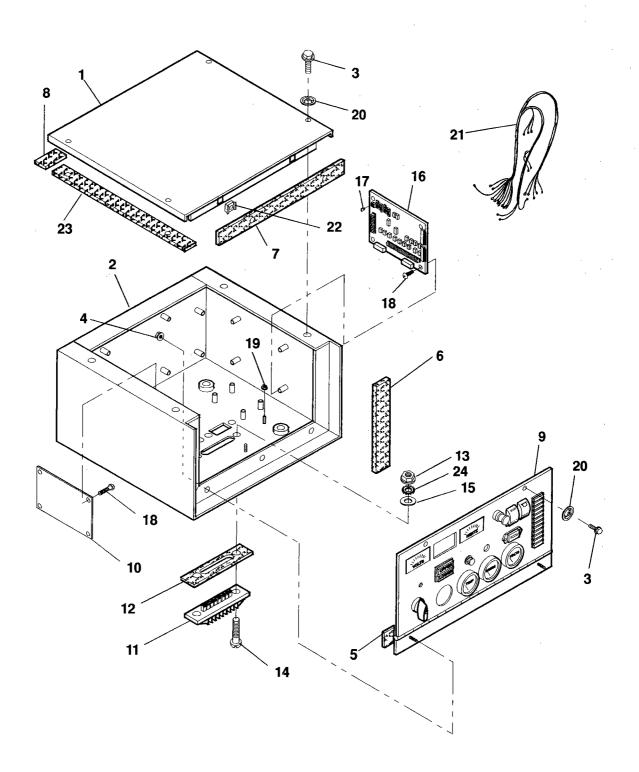


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	140-0721	1	Cleaner Assembly, Air (Includes Element and Baffle)	9	800-6057	4	Screw, Cap – Hex Head (M8 x 20mm)
2	140-0765	1	Element	10	860-2058	4	Nut, Hex (M8)
3	140-1267	1	Baffle	11	850-2058	4	Washer, Lock - Spring (M8)
4	140-0722	2	Band, Air Cleaner Mounting	12	800-0007	1	Screw, Cap - Hex Head
5	503-1141	2	Clamp, Hose				(1/4-20 x 1")
6	140-1212-11	1	Adapter, Air Cleaner	13	800-0015	1	Screw, Cap - Hex Head
7	140-0584	1	Gasket				(1/4-20 x 3")
8	503-0082	_	Hose, Air Cleaner - Bulk (2" ID)	. 14	850-0040	2	Washer, Lock - Spring (1/4")
			(Order by the foot - 2 feet	15	505-0008	2	Plug, Pipe - Slotted (1/8")
			required)	16	140-0723	1	Pre-Cleaner, Air Cleaner



## Output Box RDJC

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	319-2170	1	Bracket, Mounting - Top				Three Pole Breakers
2	319-2173	1	Support, Mounting - Right Side				480 Volt
3	319-2171	1	Bracket, Mounting - Right Side		320-1827-04	1	25 Amp
4	319-2175	1	Support, Mounting - Left Side		320-1827-05	1	30 Amp
5	319-2172	1	Bracket, Mounting - Left Side		320-1827-06		35 Amp
6	319-2174	1	Box, Output		320-1827-07	1	40 Amp
7	856-0008	4	Washer, Lock - EIT (5/16")		320-1827-08		45 Amp
8	815-0236	4	Screw, Hex Head - Thread		320-1827-09	1	50 Amp
			Forming (5/16-18 x 5/8*)		320-1827-10		55 Amp
9	815-0756	12	Screw, Flanged - Hex Head		320-1827-11	1	60 Amp
			(M6 x 14mm)		320-1827-12	1	65 Amp
10	517-0137	2	Plug, Hole				600 Volt
11	508-0051	1	Grommet (Fits 2" Hole)		320-1851-03	1	20 Amp
12	508-0117	1	Grommet (Fits 1-3/8" Hole)		320-1851-04	1	25 Amp
13	800-3020	8	Screw, Cap - Hex Head - With	26	812-0061	6	Screw, Machine - Round Head
			Washer and Nylon Patch				(#6-32 x 3/8")
			(M4 x 14mm)	27	850-0020	6	Washer, Lock - Spring (#6)
14	800-2060	4	Screw, Cap - Hex Head	28	319-2185	1	Plate, Cover - Used With Two
			(M8 x 35mm)				Pole Circuit Breakers
15	402-0666	4	Isolator, Vibration	29	319-2087	1	Cover, Circuit Breaker
16	850-0114-51	8	Washer, Lock - Spring (M4)	30	98-6803	1	Label - Blank (Used as a Hinge)
17	850-0114-54	4	Washer, Lock - Spring (M8)	31	821-2032	2	Nut, Self-Locking - Hex
18	853-2006	2	Washer, Lock - EIT (M6)				Washer Head (M6)
19	860-2007	1	Nut, Hex (M6)	32			Transformer, Current
20	338-2990	1	Harness, Wiring - Output Box				(CT21, CT22, CT23)
			to Control (Includes Parts		302-1984-02	3	Ratio 25/5
			Marked *)		302-1984-03	3	Ratio 50/5
21	323-1634	1	*Connector, Plug (12 Place)		302-1984-04		Ratio 75/5
			(J21)		302-1984-05	3	Ratio 100/5
22	323-1492	11	*Socket, Contact (Used in J21)	33	860-2057	6	Nut, Locking - Hex Flange (M6)
23	323-1583	1	*Wedge, Connector	34	850-2056	6	Washer, Lock - Spring (M6)
			(Used in J21)	35	319-2184	1	Plate, Cover - Generator Sets
24	323-1591	1	*Plug, Connector (Used in J21)				Without Circuit Breakers
25			Breaker, Circuit (CB21)	36	815-0756	6	Screw, Flange Head
			Two Pole Breakers - 240 Volt				(M6 x 14mm)
	320-1841-06	, 1	35 Amp	37	319-2169	1	Cover, Output Box
	320-1841-07	1	40 Amp				
	320-1841-08	1	45 Amp				
	320-1841-09	1	50 Amp	* - F	Parts Included in	n 338–2	990 Wiring Harness
	320-1841-10	1	55 Amp				
	320-1841-11	1	60 Amp				4
	320-1841-12	1	65 Amp				
	320-1841-13	1	70 Amp				
	320-1841-14	1	75 Amp				

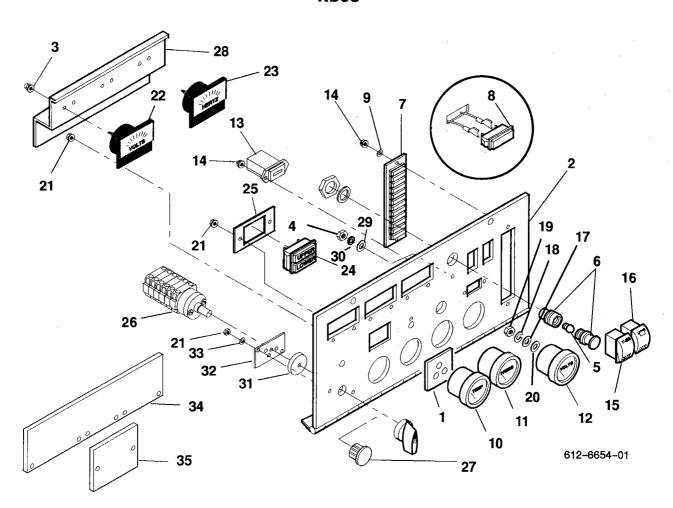


612-6654-01

## Control RDJC

REF NO.	PART NO.	QTY USED	PART Description	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	319-2100-01	1	Cover, Control Box	16	-	4	Board, Printed Circuit - Engine
2	319-2105	1	Box, Control				Monitor (Includes Fuses) (A11)
3	800-2034-01	6	Screw, Cap - Hex Head		300-4294	1	Sets With 7 Light Control
			(M6 x 20mm)		300-4296	1	Sets With 12 Light Control
4	870-2058	3	Nut, Hex - W/ET (M5)	17			Fuse
5	895-0337	1	Gasket, Foam - Hinge		321-0307-03	2	5 Amp (Tan) (F4,F5)
6	895-0336	2	Gasket, Foam - Sides		321-0307-06	1	15 Amp (Light Blue) (F3)
7	895-0338	1	Gasket, Foam - Top		321-0307-07	2	20 Amp (Yellow) (F1,F2)
8	895-0339	1	Gasket, Foam - Cover - Rear	18	815-0550	8	Screw, Machine - Round
9	-	1	Panel Assembly, Control (See Separate Page for				Head Cross Recessed W/IT (#6-32 x 3/8")
			Components)	19	870-0183	3	Nut, Hex - W/EIT (#6-32)
10	300-2898	1	Board, Printed Circuit - Time	20	526-0422	6	Washer, Retainer - Nylon
			Delay - Start/Stop/Preheat (A15)	21	-	2	Harness, Wiring - Control Panel, Engine to Control (See
11	332-3239	1	Block, Terminal – 8 Place (TB1)				Separate Page for
12	332-3244	1	Gasket, Terminal Block				Components)
13	870-0131	2	Nut, Hex - W/ET (#10-32)	22	870-2195	2	Nut, Captive - Floating (M6)
14	813-0108	2	Screw, Machine - Round Head Slotted (#10-32 x 1-1/2")	23 24	895-0353 853-0008	2 2	Gasket, Foam - Cover - Sides Washer, Lock - ET (#10)
15	526-0008	2	Washer, Flat (#10)				

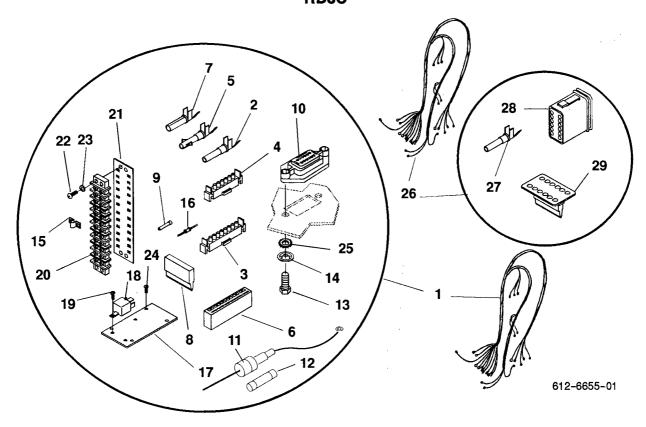
## Control Panel Assembly RDJC



## Control Panel Assembly RDJC

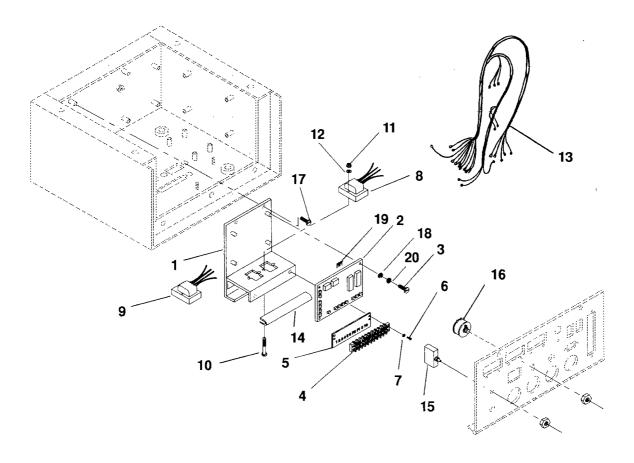
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	300-4323	1	Board, Printed Circuit - Water	19	871-0010	10	Nut, Hex - Brass (#10-32)
			Temperature Gauge	20	5260409	8	Washer, Nylon
2	319-2491-02	1	Panel, Control	21	870-1220	10	Nut, Hex - W/ET (#4-40)
3	870-0439	6	Nut, Acorn (1/4-28)	22	302-1148	1 .	Voltmeter (M21)
4	870-0183	1	Nut, Hex - W/ET (#6-32)	23	302-1968	1	Meter, Frequency (M23)
5	322-0004	1	Bulb, Panel Light -	24	322-0363	1	Light, Indicator - Upper/Lower
			Replacement				Scale (DS21,DS22)
6	322-0361	1	Light, Panel (DS11)	25	319-2141	1	Bracket, Mounting - Indicator
7			Light Assembly, Indicator				Light
			(Includes Wiring Harness and	26	308-1052	1	Switch, Rotary - Voltmeter/Am-
			Connector Housing) (A12)				meter (Includes Knob) (S21)
	322-0359-01	1	7 Light Assembly	27	517-0311	1	Plug, Hole - Sets Without
	322-0360-01	1	12 Light Assembly				Rotary Switch
8	322-0369-01	1	Light, Indicator - Replacement	28	319–2144	1	Cover, Meter – Lexan
9	526-0196	2	Washer, Flat (7/32" ID x 7/16"	29	526-0002	1	Washer,Flat (#6)
			OD x 1/8" Thk)	30	853-0005	1	Washer, Lock - ET (#8)
10	193-0351	1	Gauge, Water Temperature	31	308-1056	1	Gasket, Switch
			(M12)	32	319-2490	1 .	Bracket, Mounting - Switch
11	193-0352	1	Gauge, Oil Pressure (M11)	33	526-0196	2	Washer, Flat (7/32" ID x 7/16"
12	302-1641	1	Voltmeter (M13)				OD x 1/8" Thk)
13	302-0885	1	Meter, Time Totalizing (M14)	34	319-2143	1	Plate, Cover - AC Meter
14	870-1220	4	Nut, Hex - W/ET (#4-40)				Openings – Sets Without AC
15	308-1011	1	Switch, Rocker -				Meters
			Run/Stop/Remote (S12)	35	3192142	1	Plate, Cover - Upper/Lower
16	308-1010	1	Switch, Rocker - Lamp				Scale Opening – Sets Without
			Test/Restart (S11)				Upper/Lower Scale Indicator
17	526-0049	13	Washer, Flat - Brass (#10)				Lights
18	850-0030	5	Washer, Lock - Spring (#10)				
			Voltmeter and Oil Pressure				
			Gauge				

## Wiring Harness RDJC



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Harness, Wiring – Control Panel (Includes Parts Marked *)	16	350-1222	1	Resistor (1.5k Ohms) (Used on TB21)
	338-2991-02	1	Sets Without AC Meters	17	319-2140	1	Plate, Relay Mounting
	338-2992-02	1	Sets With AC Meters	18	307-2817-01	3	Relay (K11,K12,K13)
2	323-1491	21	*Pin, Contact (Used in P1, P21)	19	821-0040	3	Screw, Locking - Slotted -
3	323-1306	1	*Housing, Connector - 8 Place (J1)				Hex Flange Head (#10-32 x 5/16")
4	323-1304	2	*Housing, Connector - 6 Place (J1,J2)	20	332-0607	1	Block, Terminal - 12 Place (TB21)
5	323-1200-01	15	*Socket, Contact (Used in J1,J2)	21	332-2723	1	Strip, Marker
6	323-1308	1	*Housing, Connector - 12 Place (J4)	22	812-0028	2	Screw, Machine - Round Head (#4-40 x 5/16")
7			*Pin, Contact (Used in J4)	23	853-0003	2	Washer, Lock - W/ET (#4)
	323-1302	11	Sets Without AC Meters	24	815-0550	4	Screw, Fillister Head - Cross
	323-1302	8	Sets With AC Meters				Recessed W/IT (#6-32 x 3/8")
8	323-1581	2	*Wedge, Receptacle (Used in P1, P21)	25	856-0006	1	Washer, Lock - Countersunk W/ET (1/4") (Used on Plug End
9	323-1591	3	*Plug, Connector (Used in P1, P21)				of Ground Terminal of Engine Wiring Harness
10			*Connector, Receptacle - 12				338-2991-02)
			Place	26	338-3036	1	Harness, Wiring - Engine to
	323-1633-01	1	Grey (P1)				Control (Includes Parts
	323-1633-02	1	Black (P21)				Marked #)
11	321-0330	1	*Holder Assembly, Fuse	27	323-1492	7	#Socked, Contact (Used in J1)
			(Includes Fuse)	28	323-1582	1	#Plug, Connector - 12 Place (J1)
12	321-0113	1	*Fuse - 30 Amp (F1)	29	323-1583	1 ·	#Wedge, Plug (Used in J1)
13	800-2033-01	4	Screw, Cap – Hex Head (M6 x 16mm)				
14	526-0422	4	Washer, Retainer – Nylon	* - F	Parts Included in	n Contro	ol Panel Wiring Harnesses
15	332-1043	1	Jumper (Used on TB21)	# - I	Parts Included i	n 338–3	3036 Engine Wiring Harness

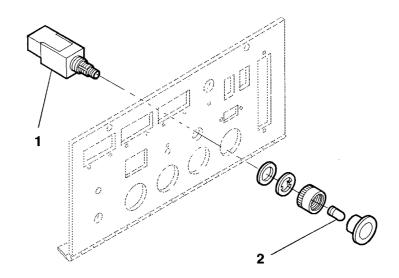
## Voltage Regulator RDJC



300-4330-01

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1 2	305-0895	1	Plate, Mounting Board, Printed Circuit - Voltage	11	870-0183	4	Nut, Hex - Locking - W/ET (#6-32)
			Regulator (VR21)	12	526-0002	4	Washer, Flat (#6)
	300-1540	1	Assembly With Visible Components	13			Harness, Wiring – Voltage Regulator (VRTB to VR21)
	305-0688	1	Assembly With Potted Components		338-3008	1	Used With 300-1540 Voltage Regulator Board (5 Wire)
3	812-0061	4	Screw, Machine - Round Head Used With 300-1540		338-3006	1	Used With 305-0688 Voltage Regulator Board (7 Wire)
			Voltage Regulator Board (#6-32 x 3/8")	14	508-0139	-	Channel, Rubber – Bulk (Order by the foot – 1 foot required)
	812-0071	4	Used With 305-0688	15	320-1121-01	1	Breaker, Circuit - 3 Amp (CB21)
			Voltage Regulator Board	16	303-0261	1	Potentiometer (R21)
			(#6-32 x 1-1/2")	17	815-0428	2	Screw, Pan Head - W/ET
4	332-0751	1	Block, Terminal (10 Place)				(#10-32 x 3/8")
			(VRTB21)	18	526-0002	4	Washer, Flat (#6) Used With
5	332-3247	1	Strip, Marker (10 Place)				305-0688 Voltage Regulator
6	812-0082	2	Screw, Machine - Round Head				Board
			(#8-32 x 3/4")	19	332-2605	1	Jumper - Used With 305-0688
7	853-0005	2	Washer, Lock - ET (#8)				Voltage Regulator Board
8	315-0386	1	Transformer, Voltage (T21)	20	853-0003	4	Washer, Lock - W/ET (#6) Used
9	315-0391	1	Reactor (CMR21)				With 305-0688 Voltage
10	812-0071	4	Screw, Machine - Round Head (#6-32 x 1-1/2")				Regulator Board

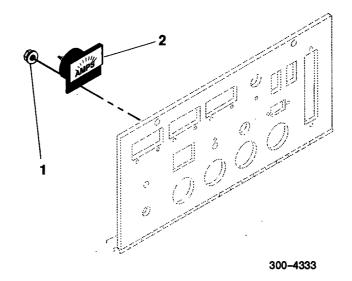
## Emergency Stop Switch RDJC



300-4334

REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1 3	308-1026	1	Switch, Pushbutton – Emergency Stop (Includes	2	322-0223	1	Bulb, Replacement

## AC Ammeter RDJC



REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1 8	70-1220	2	Nut. Hex - W/ET (#4-40)	2	302-1473	1	Ammeter (0-50/100) (M22)

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## INTRODUCTION

This catalog applies to the standard DJB Generator Sets as listed in the Generator Set Data Table. The model designation shown began during 1969. Previously, the model designations did not use a decimal in the kW rating. (EXAMPLE: 4.5 DJB was formerly 405 DJB and 6.0 DJB was formerly 6 DJB.) Previously a V was used in the model to designate sets with Vacu-Flo Cooling and the C designation (3CR, 53CR, etc.) was not used in the models. Parts are arranged in groups of related items and each illustrated part is identified by a reference number corresponding to the same reference number in the parts list. Unless otherwise mentioned in the description, parts are interchangeable between models. Parts illustrations are typical. Using the model and specification number from your generator set nameplate, select parts that apply to your set. Right and left sides are determined by facing the engine end (front) of the set.

#### **GENERATOR SET DATA TABLE**

	ELECTRICAL DATA						
MODEL AND SPEC NO.	WATTS	VOLTS	HERTZ	WIRE	PHASE		
4 5 D ID 50 0 D (+	1 -0-	1001010		**			
4.5DJB-53CR/*	4,500	120/240	50		1		
4.5DJB-54R/*	4,500	120/208	50	4	3		
4.5DJB-54XR/*	4,500	277/480	50	4	3		
4.5DJB-55DR/*	4,500	120/240	50	4	3		
4.5DJB-57R/*	4,500	220/380	50	4	3		
4.5DJB-59R/*	4,500	600	50	3	3		
4.5DJB-59XR/*	4,500	347/600	50	4	3		
4.5DJB-518R/*	4,500	*	50	12	3		
6.0DJB-3CR/*	6,000	120/240	60	* *	1		
6.0DJB-4R/*	6,000	120/208	60	4	3		
6.0DJB-4XR/*	6,000	277/480	60	4	3		
6.0DJB-5DR/*	6,000	120/240	60	4	3		
6.0DJB-7R/*	6,000	220/380	60	4	3		
6.0DJB-9R/*	6,000	600	60	3	3		
6.0DJB-9XR/*	6,000	347/600	60	4	3		
6.0DJB-18R/*	6,000	*	60	12	3		

6.0DJB-3CE/\* (Formerly 6DJB-3E2236/\*) 6.0 DJB-4E/\* (Formerly 6DJB-4E2236/\*) Contractor Models - See Special Parts List following Standard Parts List.

### **NOTICE!**

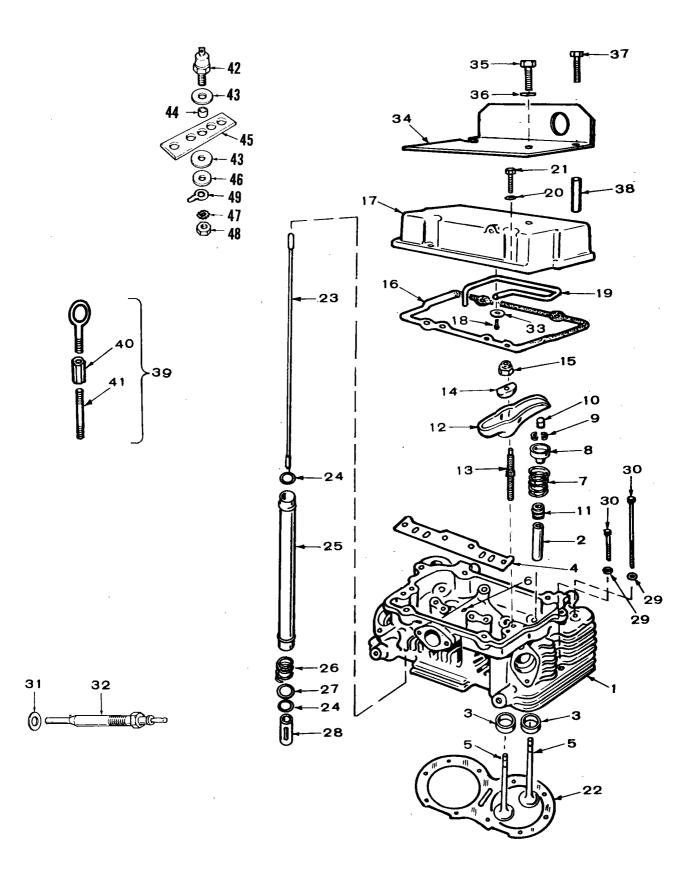
ITEMS REFERENCED AS **OPTIONAL** INDICATE PART IS FACTORY INSTALLED AND MAY NOT BE **APPLICABLE** TO ALL MODELS. FOR FIELD CONVERSIONS ADDITIONAL PARTS ARE USUALLY **REQUIRED**.

The diagonal line (/) in the model and specification number separates generator set characteristics from the specification number and letter(s).

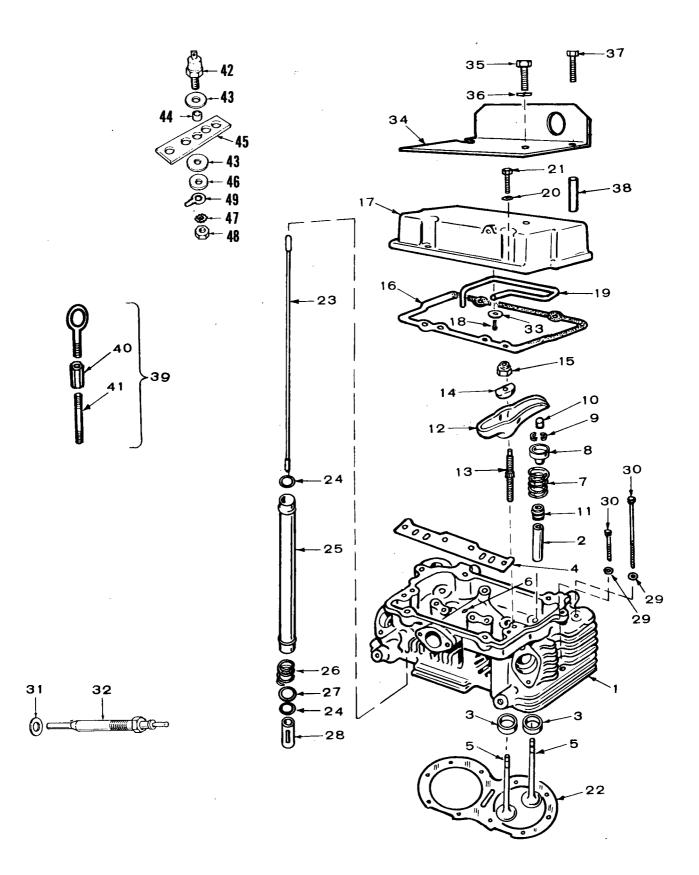
The specification number denotes customer requested options or deviations from a standard (1A, 1B,...1AA, 1AB, etc.) model. The specification letter advances (A to B, B to C...Z to AA, AA to AB, etc.) with major manufacturing changes.

<sup>\*\* -</sup> These generators have four load wires which are reconnectible for 120 volt, 2 wire service or 240 volt, 2 wire service or 120/240 volt, 3 wire service.

<sup>★ -</sup> Broad range reconnectible sets, refer to connection diagram inside outlet box cover.



REF.	DADT	QTY.	DART
NO.		USED	PART DESCRIPTION
1	HEAD, CYLINDE	R	
			With Valves (Includes Parts Marked #)
	110-2993	1	Spec A Thru N
	110-2940	1	Begin Spec P
			Without Valves (Includes Parts
	110-2701	1	Marked *) Spec A Thru N
	110-2941	1	Begin Spec P
2 🛊	GUIDE, VALVE		
	110-1501	4	Early Style
	110-1869	2	Late Style *# Intake
	110-1870	2	*# Exhaust
3	INSERT, VALVE	SEAT	•
	110-1268		*#Standard
	110-1268-02	4 4	.002" Oversize
	110-1268-05 110-1268-10	4	.005" Oversize .010" Oversize
	110-1268-25	4	.025" Oversize
4	115-0196	1	*#Guide, Push Rod
	VALVE	_	
	.110-1278	2	#Exhaust Intake
	110-1320	2	Early Style
	110-1871	2	# Late Style
6	505-0008	1	#Plug, Pipe—Slotted Head
7	110-1221	4	#Spring, Valve
8 9	110-1220 110-0858	4 8	#Retainer, Valve Spring #Lock, Valve Spring Retainer
10	110-0859	4	Cap, Valve Stem
	SEAL, OIL - INTA		
	509-0090	2	Early Style
40	509-0132	2	#Late Style
12	ARM, ROCKER 115-0128	2	Exhaust
	115-0129	2	Intake
13	115-0152	4	#Stud, Rocker Arm
14	115-0127	4	Ball, Rocker Arm
15	115-0150	4	Nut, Lock - Rocker Arm
16 17	115-0130 115-0134	1	Gasket, Rocker Cover Cover, Rocker (Includes Parts
	1100104	•	Marked +)
18	815-0562	1	+ Screw, Machine - Cross Recessed
			Pan Head (#10 x 5/16")
19 20	120-0628 850-0045	1 4	+ Line, Oil - Rocker Cover Washer, Lock - Spring (5/16")
21	800-0030	2	Screw, Cap - Hex Head
		-	(5/16 x 1-1/4")
22	110-1223	1	Gasket, Cylinder Head
23	115-0149	4	Rod, Push - Valve
24 25	509-0084 115-0151	8 4	Seal, "O" Ring - Shield Shield, Push Rod
26	115-0146	4	Spring, Retaining, Shield
27	115-0155	8	Washer, Shield
28	TAPPET, VALVE		
	115-0195 115-0132	4 4	Begin Spec P Specs A Through N
29	526-0174	6	Washer, Flat
	0200171	•	(.406" ID x .781" OD
			x .1345 Thk)
30	SCREW, CAP - H		
	800-0503	6 5	3/8-16 x 1-3/4"
31	110-1264 110-0546	2	3/8-16 x 4-1/4" Gasket, Glow Plug
	PLUG, GLOW (In		
	333-0106	2	12 Volt DC
00	333-0107	2	24 Volt DC (Optional)
33	526-0130	1	+ Washer, Flat (17/64" ID x 1" OD
			x 1/16" Thk)
			······



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
34	403-0825	1	►Bracket, Lifting
35	800-0091	1	►Screw, Cap - Hex Head (1/2-13 x 1-1/4")
36	850-0060	1	►Washer, Lock - Spring (1/2")
37	800-0038	2	► Screw, Cap - Hex Head (5/16-18 x 3-1/4")
38	403-0826	2	►Spacer
39	403-0707	1	Kit, Lifting Bracket - Replaces Eye Bolt Lifting Assembly used on Early Models (Includes Parts Marked ►)
40	403-0620	1	Nut, Extension - Early Models (Used with Lifting Eye Bolt only)
41	520-0626	1	Stud, Cylinder Head - Early Models (Used with Lifting Eye Bolt only)
42	309-0196	1	Switch, Hi-Temp. (Normally Closed) - Begin Spec P - Optional
43	508-0126	4	Washer, Insulating - Switch Mounting - Begin Spec P - Optional
44	508-0127	1	Insulator, Sleeving - Switch Mounting - Begin Spec P - Optional
45	309-0195	1	Bracket, Switch Mounting - Begin Spec P - Optional
46	526-0021	1	Washer, Flat (1/4") Begin Spec P - Optional
47	856-0006	1	Washer, EIT LK (1/4") Begin Spec P - Optional
48	862-0001	1	Nut, Hex (1/4-20) - Begin Spec P - Optional
49	332-0876	1	Terminal Ground

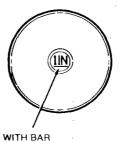
<sup>#</sup> - Parts included in 110-2993 and 110-2940 Cylinder Heads  $\star$  - Parts included in 110-2701 and 110-2941 Cylinder Heads

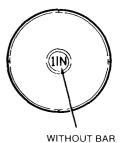
★ - NOTE: Due to manufacturing changes, replacement parts for the intake valve, valve guide and valve stem oil seal must be used in the proper combination:

The 509-0090 oil seal must be used with the 110-1320 intake valve and the 110-1501 valve guide.

The 509-0132 oil seal must be used with the 110-1871 intake valve and the 110-1869 valve guide.

For identification, Figure 1 illustrates the top view of the valves and Figure 2 illustrates a cross section of the valve stem oil seals.

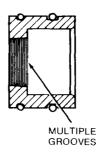


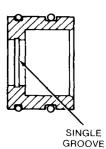


110-1871 VALVE

110-1320 VALVE

FIGURE 1. VALVE IDENTIFICATION





509-0132 OIL SEAL

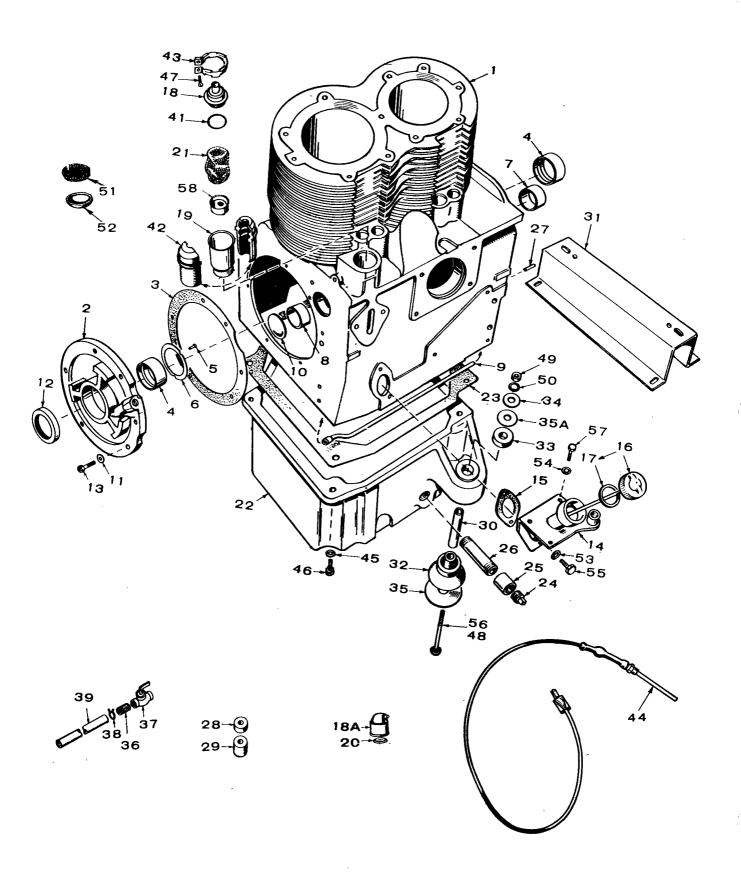
509-0090 OIL SEAL

FIGURE 2. OIL SEAL IDENTIFICATION

<sup>+ -</sup> Parts included in 115-0134 Rocker Cover

<sup>► -</sup> Part included in 403-0707 Lifting Bracket Kit

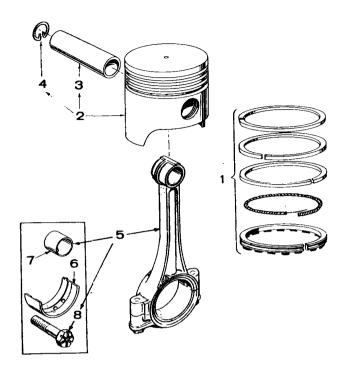
## **CRANKCASE AND OIL BASE**



## **CRANKCASE AND OIL BASE**

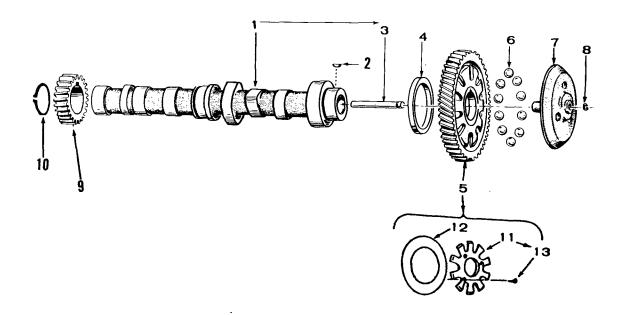
			OHAMINGASE AND				
REF.	PART	QTY.	PART	REF.		QTY.	
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	110-1330	1	Block Assembly, Cylinder	33	402-0282	4	★+Snubber, Shock Mounting - Begin Spec H
2	101-0337	1	(Includes Parts Marked *) *Plate, Bearing (Less Bearing	34	526-0014	4	★+Washer (29/64"i.D. x 1-1/2"
3	101-0386	1	and Pins) *Gasket Kit, Bearing Plate				O.D. x 1/8") - Only with Cone Shaped Cushion
			(Includes Steel Shims)	35	526-0195	4	★+Washer (29/64" I.D. x 3-1/4"
4	BEARING, CR	RANKSHA	AFT-PRECISION				O.D. x 1/8") - Only with
	101-0359	2	*Standard				Cone Shaped Cushion
	101-0359-02	2	.002" Undersiże	35A	526-0198	As Req.	★+Washer (5/8" I.D. x 1-1/2"
	101-0359-10	2	.010" Undersize				O.D. x 1/16") - Only with
	101-0359-20	2	.020" Undersize			_	Cone Shaped Cushion
_	101-0359-30	2	.030" Undersize	36	505-0002	2	Nipple, Oil Drain - Housed Sets
5	516-0072	4	*Pin, Thrust Washer	37	504-0011	1	Valve, Oil Drain - Housed Sets
6	104-0420	2	*Washer, Crankshaft Thrust	38	503-0197	1	Clamp, Oil Drain - Housed Sets
7	101-0363	1	*Bearing, Precision Camshaft	39	503-0316	1	Hose, Oil Drain - Housed Sets
0	101 0005		Front - Standard Only	41	509-0117	1	Seal, "O" Ring - Breather Tube - Begin Spec S
8	101-0365	1	*Bearing, Precision Camshaft	42	123-0998	2	Insulator Halves, Breather
9	120-0553	1	Rear - Standard Only	42	123-0330	2	Tube - Begin Spec S
10	517-0053		*Tube, Crankcase Oil *Plug, Camshaft Opening	43	518-0268	1	Clamp, Breather Tube Insulator
11	526-0245	1 6		40	310-0200		Halves - Begin Spec S
	320-0243	O	Washer, Flat - Bearing Plate Mounting	44	102-0558	1	Heater, Oil Base (Optional)
12	509-0086	1	*Seal, Crankshaft Rear	45	850-0055	4	Washer, Lock - Oil Base
13	805-0019	6	*Bolt, Place - Bearing Plate	40	000 0000	•	Mounting (7/16")
10	005-0013	Ü	(3/8-16 x 1-7/16")	46	800-0072	4	Screw, Hex Cap - Oil Base
14	TUBE ASSEM	BLV OIL		,,,	000 0072	•	Mounting (7/16-14 x 1-1/4")
17	123-0681	1	Spec A through R	47	809-0035	1	Screw, Breather Clamp -
	123-1085	i	Begin Spec S	,,		-	Begin Spec S
15	123-0667	1	Gasket, Oil Fill Tube	48	816-0212	4	+Bolt, Carriage (7/16-14 x
16	CAP AND IND						5-1/2") - Cushion Mounting
	123-0651	1	Spec A through R				- Begin Spec H
	123-1058	1	Begin Spec S	49	862-0004	4	★+Nut, Hex (7/16-14) -
17	123-0191	1	Gasket, Cap				Cushion Mounting
18	123-1203	1	Cap and Valve Assembly,	50	850-0055	4	★+Washer, Lock (7/16") -
			Breather - Begin Spec S				Cushion Mounting
18A	CAP, BREATH	IER	<b>.</b>	51	123-1202	1 -	Screen, Breather (Part of
	123-0458	1	Spec A through F				Cap and Valve Assembly) -
	123-0787	1	Spec G through R				Begin Spec S
19	TUBE, BREAT	HER	•	52	123-1201	1	Retainer, Breather Valve
	123-0645	1	Spec A through R				(Part of Cap and Valve
	123-0952	1	Begin Spec S		050 0045	•	Assembly) - Begin Spec S
20	123-0315	1	Valve, Breather - Spec A	53	850-0045	2	Washer, Lock - Oil Fill Tube
0.4	100 0005		through R	F.4	050 0045	•	Mounting (5/16")
21	123-0865	1	Baffle, Breather	54	850-0045	3	Washer, Lock - Oil Fill Assembly to Fuel Filters
22	BASE, OIL		0				Adapter (5/16")
	102-0450	1	Spec A through G	55	800-0026	2	Screw, Hex Cap - Oil Fill
22	102-0540 102-0451	1	Begin Spec H Gasket, Oil Base	55	800-0020	2	Mounting (5/16-18 x 3/4")
23 24	505-0056	1 1	Plug (1/2")	56	800-0082	4	*Screw, Hex Cap - Cushion
25	505-0030	1	Coupling (1/2")	50	000 0002	•	Mounting (7/16-14 x 3-3/4") -
26	505-0014	1	Nipple (1/2" x 3")				Vacu-Flo Cooled Sets -
27	516-0141	2	*Pin, Dowel - Gear Cover				Begin Spec H
21	310 0141	2	Locating	57	800-0026	3	Screw, Hex Cap - Oil Fill
28	402-0036	4	Mount, Vibration (Cylindrical				Assembly to Fuel Filters
	102 0000	7	Shaped - Upper) - Spec A				Adapter (5/16-18 x 3/4")
			through G	58	123-1153	1	Cup & Holder, Baffle
29	402-0276	4	Mount, Vibration (Cylindrical				, ,
			Shaped - Lower) - Spec A		BEGINSPE		GE, MOUNTING -
			through G	•	402-0291	.011	Standard (Includes Parts
30	BUSHING, SP	ACER-\	/IBRATION MOUNT		402 0231	7	Marked +)
	402-0046	4	Spec A through G		402-0364	1	Vacu-Flo Cooled Sets
	402-0290	4 ★	+Begin Spec H		102 000 1		(Includes Parts Marked ★)
31	SUPPORT, VA		COOLEDSETS				(moradoo i arto markod X)
	403-0648	2	Spec A through G	* -	Included in	Cylinder	Block Assembly.
	403-0710	2	Begin Spec H				Mounting Hardware Package.
32		BRATIO	N (Cone Shaped) - BEGIN				Mounting Hardware Package.
	SPEC H						J
	402-0284	2	Engine End				
	402-0285	2	Generator End				·

### **PISTON AND CONNECTING ROD**



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	RING SET, PIS	STON	
	113-0130	2	Standard
	113-0130-05	2	.005" Oversize
	113-0130-10	2	.010" Oversize
	113-0130-20	2	.020" Oversize
	113-0130-30	2	.030" Oversize
	113-0130-40	2	.040" Oversize
2	PISTON AND RINGS	PIN-INC	CLUDES PIN RETAINING
			Spec A through N
	112-0103	2	Standard
	112-0103-05	2	.005" Oversize
	112-0103-10	2	.010" Oversize
	112-0103-20	2	.020" Oversize
	112-0103-30	2	.030" Oversize
	112-0103-40	2	.040" Oversize
			Begin Spec P
	112-0109	2	Standard
	112-0109-05	2	.005" Oversize
	112-0109-10	2	.010" Oversize
	112-0109-20	2 2 2 2	.020" Oversize
	112-0109-30	2	.030" Oversize
	112-0109-40	2	.040" Oversize
3	112-0093	2	Pin, Piston
4	112-0085	4	Ring, Retaining - Pin
5	114-0168	2	Rod Assembly, Connecting (Forged)
6	<b>BEARING HA</b>	LF, CON	NECTING ROD
	114-0164	4	Standard
	114-0164-02	4	.002" Undersize
	114-0164-10	4	.010" Undersize
	114-0164-20	4	.020" Undersize
	114-0164-30	4	.030" Undersize
7	114-0170	4	Bushing, Piston Pin
8	805-0012	4	Bolt, Place
			(5/16-24 x 1-13/16")

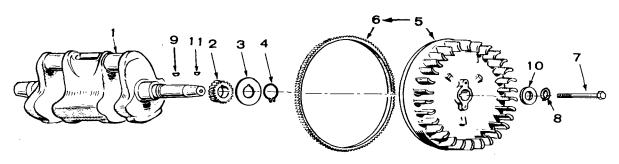
### **CAMSHAFT**

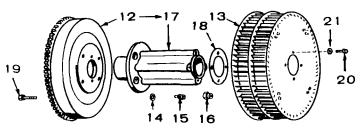


REF.	PART	QTY.	PART
NO.	NO.	USED	DESCRIPTION
1	<b>CAMSHAF1</b>	, INCLUDES	S PIN
	105-0221	1	Spec A through N
	105-0271	1	Begin Spec P
2	515-0001	2	Key, Camshaft Gear and
			Injection Pump Gear
3	150-0075	1	Pin, Camchaft Center
4	105-0205	1	Washer, Thrust
5	105-0218	1	Gear Assembly Camshaft
			(Includes Parts Marked *)
6	510-0046	10	Ball, Fly - Governor
7	150-0775	1	Cup, Governor
8	150-0078	1	Ring, Snap - Center Pin
9	147-0142	1	Gear, Injection Pump Drive
10	518-0195	1	Ring, Snap - Injection Pump
			Drive Gear
11	150-1842	1	*Kit Spacer - Governor Flyball
			(Includes Mounting Screws)
12	150-0773	1	*Plate, Governor Flyball
13	815-0506	3	*Screw, Spacer Mounting
			(Special)

<sup>\* -</sup> Included in 105-0218 Camshaft Gear Assembly.

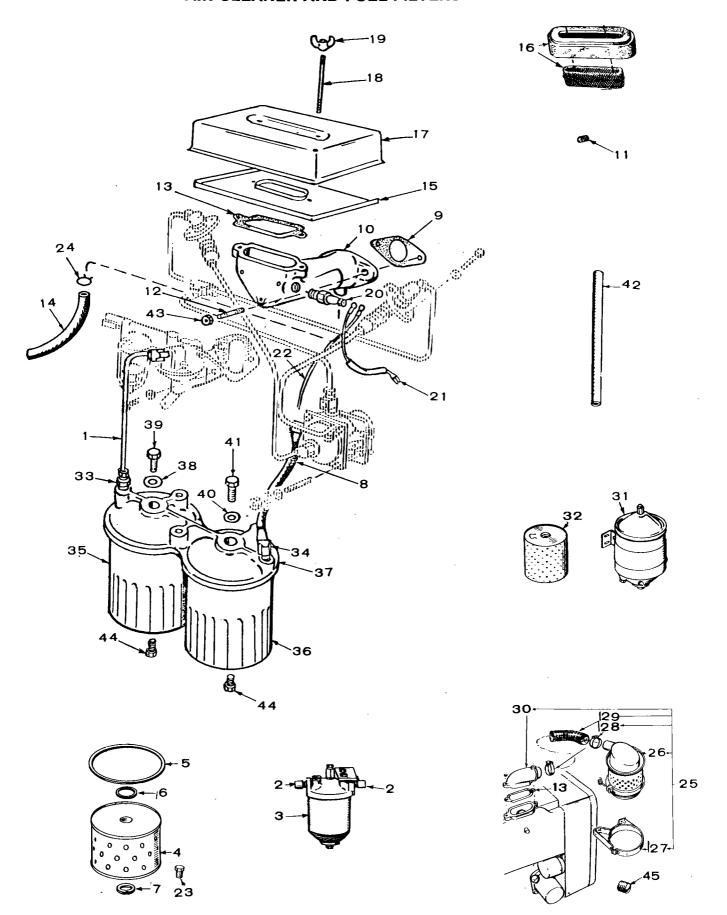
### **CRANKSHAFT AND FLYWHEEL**





REF.	PART NO.	QTY. USED	PART DESCRIPTION
1.	104-0451	1	Crankshaft
2	104-0418	1	Gear, Crankshaft
3	104-0416	1	Washer, Retainer - Gear
4	518-0188	1	Ring, Lock
5	104-0470	1	Flywheel (Includes Ring Gear)
6	104-0423	1	Gear, Ring
7	800-0500	1	Screw, Cap (Hexhead) - Flywheel Mounting
8	850-0055	1	(7/16-14 x 5-1/2") Washer, Lock (Spring) -
			Flywheel Mounting (7/16")
9	515-0001	1	Key, Crankshaft Gear
10	526-0185	. 1	Washer, Flat - Flywheel Mounting (15/32" ID x 1-1/2" OD x 1/8" THK)
11	KEY. FLY	WHEEL TO C	RANKSHAFT
• •	515-0002	1	Spec A Only
	515-0153	1	Begin Spec B
12	104-0798	1	Flywheel Assembly - Vacu-Flo Cooled Sets (Includes Hub and Hub to Flywheel Hdwe)
13	134-1431	1	Wheel, Blower - Vacu-Flo Cooled Sets
14	526-0187	4	Washer (Special), Hub to Flywheel - Vacu-Flo Cooled Sets
15	104-0543	4	Spacer & Washer Assembly, Hub to Flywheel - Vacu-
16	115-0150	4	Flo Cooled Sets  Nut (3/8-24"), Hub to  Flywheel - Vacu-Flo Cooled  Sets
. 17	104-0557	1	Hub, Flywheel - Vacu-Flo Cooled Sets
18	134-0988	1	Plate, Blower Wheel - Vacu-Flo Cooled Sets
19	801-0054	4	Screw, HHC (3/8-24 x 2") Hub to Flywheel
20	800-0025	4	Screw, HHC (5/16-18 x 5/8") Blower Mounting
21	854-0017	4	Washer (5/16 IT LK) Blower Mounting

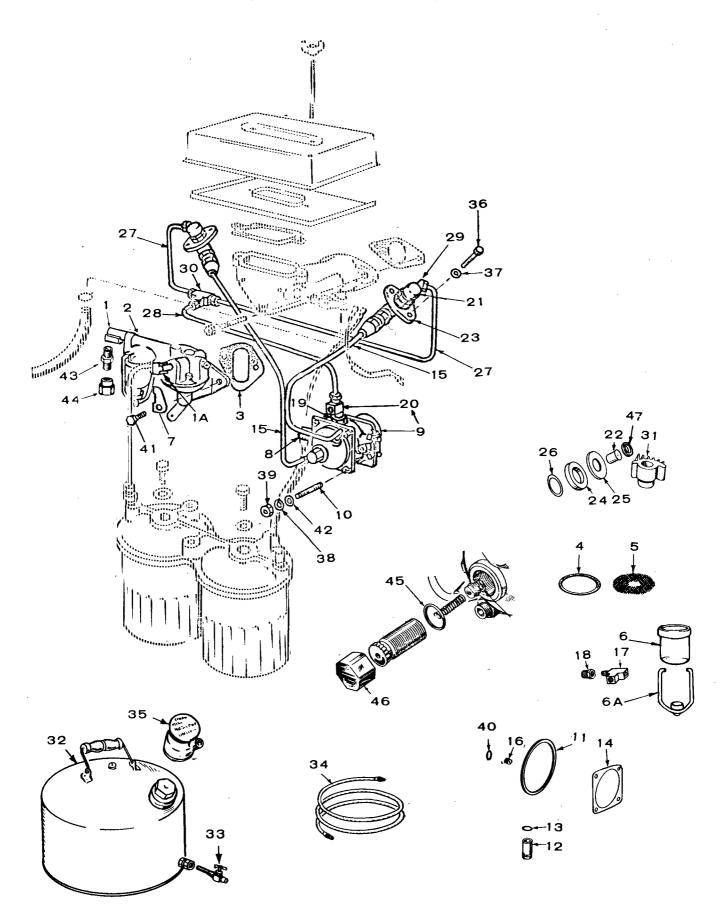
### **AIR CLEANER AND FUEL FILTERS**



## AIR CLEANER AND FUEL FILTER

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF.	PART NO.	QTY. USED	PART DESCRIPTION
1	LINE, FUEL I 149-0806	PUMPTOS 1	SECONDARY FILTER Spec A through R	22	336-1418	1	Lead, Air Heater to Solenoid in Control
	149-1190	1	Begin Spec S	23	149-0769	1	Plug, Air Bleed, Secondary
2	502-0041	2	Elbow, Inverted Male -			<u>-</u>	Filter
_			Secondary Filter Inlet &	24	503-0170	2	Clamp, Breather Hose
			Outlet - Spec A thru R	25	140-0677	1	Conversion Kit, Oil Bath Air
3	149-0408	1	Filter, Secondary Fuel -	20	140 0077	•	Cleaner (Includes Parts
Ü	110 0100	•	Includes Cartridge (Bleed				Marked * Plus Hardware) -
			Plug 149-0769 is available				Optional
			separately) - Spec A thru R	26	140-0500	4	*Cleaner, Air - Optional
4	149-0428	1	Cartridge, Secondary Fuel		140-0500	1	*Band, Air Cleaner - Optional
4	143-0420	ı	Filter - Spec A thru R	27		1	*Clamp, Air Cleaner Hose -
_	140 0456	4	Gasket, Secondary Filter,	28	503-0274	2	
5	149-0456	1	Bowl to Cover - Spec A		500 0444		Optional
			•	29	503-0444	1	*Hose, Air Cleaner to Adapter -
•	1.10 0.155		through R				Optional
6	149-0455	1	Gasket, Secondary Filter	30	140-1212	1	*Adapter, Oil Bath Air Cleaner -
			Cartridge to Head - Spec A				Optional
			through R	31	149-1078	1	Filter, Fuel - Mounted between
7	149-0493	1	Gasket, Secondary Filter				Fuel Tank and Transfer Pump
			Cartridge to Retainer -				<ul> <li>Spec A through R</li> </ul>
			Spec A through R	32	149-0846	1	Cartridge, For 149-1078 Filter
8	LINE, SECO	NDARY FI	LTER TO INJECTION PUMP	33	502-0003	1	Connector, Primary Fuel Filter
	501-0091	1	Spec A through R.				Inlet - Begin Spec S
	501-0129	1	Begin Spec S	34	502-0099	1	Elbow, Reducer - Secondary
9	141-0281	1	Gasket, Air Cleaner Adapter				Fuel Filter Outlet - Begin
-			to Cylinder Head				Spec S
10	140-0576	1	Adapter, Air Cleaner	35	122-0325	1	Filter, Fuel - Primary -
11	505-0180	1	Plug, Pipe (1/4") - Air	50	, ,	•	Begin Spec S
	000 0100	•	Cleaner Adapter & Intake	36	122-0326	1	Filter, Fuel - Secondary -
			Manifold - Used on some	30	122 0020	•	Begin Spec S
			early models.	37	149-1185	1	Adapter, Fuel Filters - Begin
12	520-0011	2	Stud, Air Cleaner Adapter	31	143-1103	'	Spec S
12	320-0011	2	Mounting	20	526-0068	1 .	Washer, Primary Fuel Filter
10	140 0504	4	*Gasket, Air Cleaner	38	320-0000	• •	Mounting - Begin Spec S
13	140-0584	1 ATUED	Gasket, All Cleaner	00	001 0074	•	
14	HOSE, BRE		Crea A through E	39	801-0074	1	Screw, Hex Cap - Primary
	503-0384	1	Spec A through F				Fuel Filter Mounting -
	503-0462	1	Spec G through R				Begin Spec S
	503-0557	1	Begin Spec S	40	526-0066	1	Washer, Secondary Fuel Filter
15	140-0595	1	Pan, Air Cleaner	_		_	Mounting - Begin Spec S
16	140-0636	1	Element and Retainer, Air	41	801-0053	1	Screw, Hex Cap - Secondary
			Cleaner			•	Fuel Filter Mounting -
17	140-0594	1	Cover, Air Cleaner				Begin Spec S
18	520-0621	2	Stud, Air Cleaner	42	503-0559	1	Insulator, Breather Hose -
19	865-0020	2	Nut, Wing - Air Cleaner				Begin Spec S
20	154-0712	1	Heater, Manifold - Includes	43	870-0137	2	Nut, Air Cleaner Adapter
			Gasket (12 Volt) - Qty. 2				Mounting (5/16-24)
			used on 24 Volt Sets	44	502-0080	2	Plug, Drain - Fuel Filter -
21	LEAD, GLO	WPLUGT	O AIR HEATER				Begin Spec S
	336-1314	1	#1 Cylinder (10-1/4") -	45	505-0008	1	*Plug, Pipe (1/8")
			Round Type Terminal				Cleaner Adapter
	336-1504	1	#1 Cylinder (12-1/4") -				5.555. 7.ta_p15.
	100.	•	Blade Type Terminal				,
	336-1313	1	#2 Cylinder (5-1/4") -	* -			40-0677 Oil Bath Air Cleaner
	200 1010	•	Round Type Terminal		Conversion I	Kit.	
	336-1505	1	#2 Cylinder (5-1/4") -				
	200 1000	•	Blade Type Terminal				
			21000 1760 10111110				

#### **FUEL TRANSFER PUMP AND INJECTION SYSTEM**

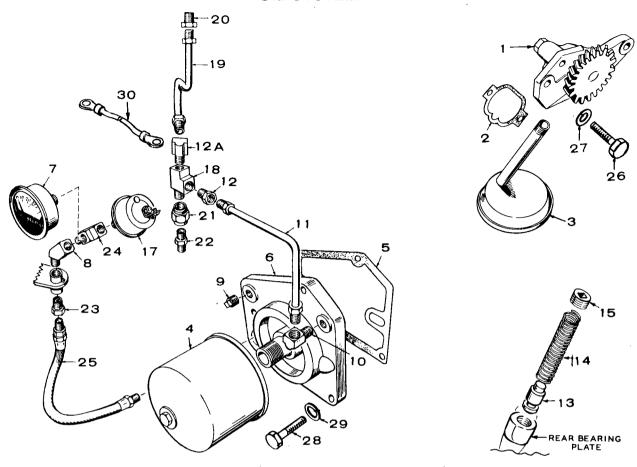


## FUEL TRANSFER PUMP AND INJECTION SYSTEM

REF.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART Description
	149-1046	1	Repair Kit, Fuel Pump (Includes Diaphragm and Gaskets)	17	502-0048	1	Tee, Return Line (With provision for return line to tank) - Early Models Only
1	PUMP INL	ET.	ALE-FUEL TRANSFER	18	502-0029	1	Bushing, Pipe - Return Line Tee to Pump Bleeder Valve - Early Models Only
	502-0002 502-0020	1	Spec A Through Z Begin Spec AA	19	502-0176	1	Adapter, Pipe - Bleeder Valve
1A	ELBOW, IN\ 502-0002	/ERTED M/ 1	ALE-FUEL PUMP OUTLET Spec A through R	20	147-0183	1	to Pump - Early Models Only Valve, Bleeder - Injection Pump
	502-0065	1	Begin Spec S	21	147-0136	2	Nozzle and Holder Assembly
2	149-1020	1	Pump, Fuel Transfer	22	147-0134	2	Nozzle Only, Component of
3	149-0792	1	Gasket, Fuel Transfer Pump Mounting	23	147-0141	2	Nozzle & Holder Assembly Flange, Injection Nozzle
4	149-0517	1	Gasket, Fuel Pump Bowl	20	147-0141	_	Hold-down
5	149-0463	1	Screen, Fuel Pump Filter	24	147-0044	2	Shield, Nozzle Heat (Steel)
6	BOWL, FUE		·	25	147-0043	2	Gasket, Nozzle Heat Shield
O	149-0116	L FUME FI	2-3/8" Long				(Asbestos)
	149-1168	1	1-5/8" Long	26	110-0419	2	Gasket, Shield to Head
6A	*BAIL, FUEL						(Copper)
	149-1006	1	3-5/8" Long .	27	LINE, NOZZ		
	149-1169	1	2-7/8" Long		149-0863	1	Spec A thru N - #1 Cylinder
7	149-1307	2	Washer, Flange - Fuel Pump		149-1056	1 1	Begin Spec P - #1 Cylinder Spec A thru N - #2 Cylinder
			Mounting		149-0864 149-1057	1	Begin Spec P - #2 Cylinder
8	ELBOW, IN	JECTION F	PUMPINLET	28	I INF INTE		MP TO FUEL RETURN LINES
	502-0054	1	Spec A through Q	20	TEE	0110111 01	
	502-0039	1	Begin Spec R		149-0950	1	Spec A through N
9	PUMP, FUE		ON		149-1058	1	Begin Spec P
	147-0218	1	Spec A Through Q (Includes Buttons 2,4,11,12,	29	502-0065	2	Elbow, Inverted (45°) -
			Retaining Ring, Injection				Nozzle (Fuel Return Line)
			Lines and "O" Ring Seal)	30	502-0102	1	Tee, Return Lines
	147-0219	1	Begin Spec R (Includes	31	ADAPTER,		
	111 0210	•	Buttons 1,2,12,13, Retaining		147-0133	1 1	#1 Cylinder #2 Cylinder
			Ring and "O" Ring Seal)	32	147-0132 415-0126	1	Tank, Fuel (5 Gal.) - Optional
10	520-0129	4	Stud, Injection Pump Mounting	33	504-0013	1	Valve, Shut-off - Fuel Tank -
11	509-0094	1	Seal, "O"-Ring - Injection Pump to Crankcase				Optional
12	147-0182	1	Tappet, Injection Pump	34	501-0007	2	Line, Fuel (24") Cap, Rain (With provision for
13	147-0196	1	Gasket, "O"-Ring - Injection	35	415-0124	1	fuel return line) - Optional
14	147-0145	1	Pump Tappet Shim Kit, Injection Pump	36	800-0508	4	Screw, Hex Cap - Nozzle and Holder Mounting
15	LINE INTE	CTION PHI	Mounting MP TO NOZZLE				(5/16-18 x 2-3/4")
10	149-0961	1	#1 Cylinder - Spec A through Q	37	526-0122	4	Washer, Flat - Nozzle and
	149-0962	1	#2 Cylinder - Spec A through Q	20	050 0045	4	Holder Mounting Washer, Lock - Injection
	149-1101	1	#1 Cylinder - Begin Spec R	38	850-0045	4	Pump Mounting (5/16")
	149-1102	1	#2 Cylinder - Begin Spec R	39	862-0015	. 4	Nut, Injection Pump Mounting
16			I PUMP PLUNGER	00	00L 0010	. •	(5/16-18)
	147-0147	1	.119 - Marked 1 or A	40	147-0259	່ 1	Ring, Retaining - Timing
	147-0148	1	.116 - Marked 2 or B				Button
	147-0149	1	.113 - Marked 3 or C .110 - Marked 4 or D	41	800-0027	2	Screw, Hex Cap - Transfer
	147-0150 147-0151	1	.110 - Marked 4 01 D				Pump Mounting
	147-0151	1	.104 - Standard, 11 or No Mark	40	E00 0000	4	(5/16-18 x 7/8")
	147-0152	i	.101 - Marked 6 or F	42	526-0022	. 4	Washer, Flat - Injection
	147-0153	1	.098 - Marked 7 or H	43	505-0061	1	Pump Mounting Nipple, Fuel Transfer Pump
	147-0154	1	.095 - Marked 8 or J	70	303-0001	•	Inlet - Begin Spec AA
	147-0155	1	.092 - Marked 9 or K	44	502-0017	1	Connector, Inverted Female - Fuel
	147-0156	1	.089 - Marked 10 or. L		002 00.7	•	Transfer Pump Inlet - Begin
	147-0190	1	.122 - Marked 12 or M				Spec AA
	147-0189	1	.125 - Marked 13 or N	45	147-0254	. 1	Gasket, Delivery Valve Cap
	147-0188	1	.128 - Marked 14 or P				(Part of Injection Pump)
	147-0187	1 1	.131 - Marked 15 or R .134 - Marked 16 or S	46	147-0253	1	Cap, Delivery Valve (Part
	147-0186	ı	.154 - Walkey To UI S	47	147-0243	2	of Injection Pump) Gasket, Nozzle
				4/	17/70240	۷	Gaonet, HUZZIE

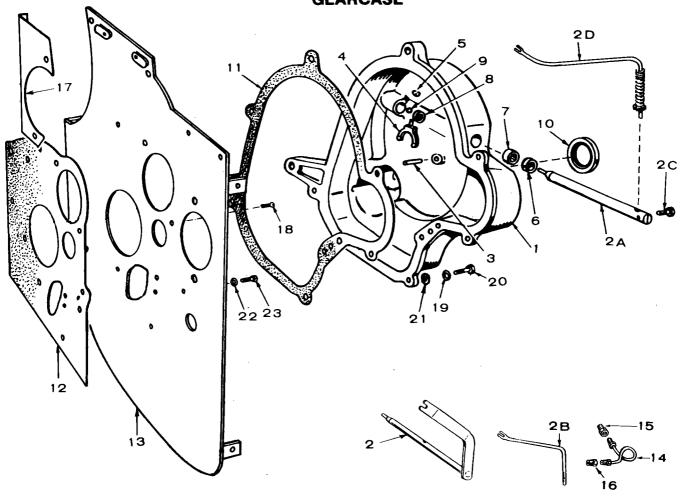
 $<sup>\</sup>ensuremath{^\star}$  - Be sure to measure for correct length.

## **OIL SYSTEM**



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	120-0547	1	Pump Assembly, Oil	18	502-0242	1	Tee (Restricted) - Injection
2	120-0580	1	Gasket Kit, Pump				Pump Lubrication
3	120-0551	1	Cup Assembly, Oil Pump Intake	19	LINE, OIL-IN	JECTION F	PUMP TÉE TO CYLINDER
4	122-0185	1	Filter, 3-1/2" Long (Standard)		HEAD		
4	122-0193	1	Filter, 5-1/2" Long (Optional)		120-0583	1	Spec A thru N
5	122-0188	. 1	Gasket, Adapter		120-0633	1	Begin Spec P
6	122-0182	1	Adapter, Oil Filter	20			ed) - OIL LINE TO
7	193-0006	1	Gauge, Oil Pressure		CYLINDER H	łEAD	
8	ELBOW				502-0235	1	Spec A through N
	502-0020	1	Street - 90° - Oil Gauge		502-0281	1	Begin Spec P
	502-0053	1	45° - Optional - Low Oil Pressure	21	502-0051	1	Coupling, Tee to Injection
_			Switch				Pump - Begin Spec P
9	505-0057	1	Plug (1/8) - Adapter	22	502-0082	1	Nipple, Tee to Injection
10		ERTED MA	LE - OIL LINE TO FILTER ADAPTER				Pump - Begin Spec P
	502-0019	1	Spec A through N	23	502-0003	1	Connector, Oil Fill Bracket
	502-0037	1	Begin Spec P				to Oil Line - Begin Spec S
11		ER TO INJ	ECTION PUMP TEE	24	502-0058	1	Tee, Oil Fill Bracket to Gauge
	120-0584	1	Spec A through N				and Switch - Begin Spec S -
	120-0614	1	Begin Spec P				Optional
12			ED MALE - INJECTION PUMP		501-0003	1	Line, Oil - Begin Spec S
	LUBRICATIO			26	800-0030	2	Screw, Hex Cap - Oil Pump
	502-0030	2	Spec A through N				Mounting (5/16-18 x 1-1/4")
	502-0274	1	Begin Spec P	27	850-0045	2	Washer, Lock - Oil Pump
12A	502-0037	1	Elbow, Injection Pump				Mounting (5/16")
			Lubrication Tee - Begin	28	800-0028	3	Screw, Hex Cap - Oil Filter
		_	Spec P				Adapter Mounting -
13	120-0539	1	Valve, Oil By-Pass				(5/16-18 x 1")
14	120-0555	1	Spring, By-Pass Valve	29	850-0045	3	Washer, Lock - Oil Filter
15	505-0274	1	Plug (1/8) - Oil By-Pass				Adapter Mounting (5/16")
17	SWITCH, LOV	V PRESSU		30	336-1348	1	Lead (32") Low Oil Pressure Switch
	309-0064	1	Spec A through E				
	309-0169	1	Begin Spec F				

## **GEARCASE**

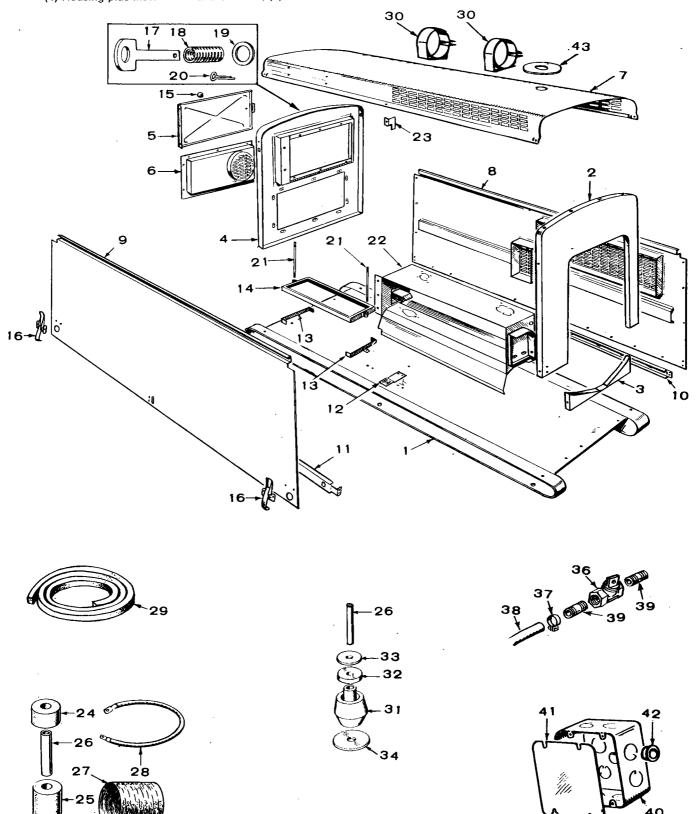


REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	103-0277	1	Cover Assembly, Gear -	11	GASKET, GI	EAR COVE	R
			Complete - Prior to Serial 692459, Spec E - Also Order		103-0219	1	Prior to Serial 692459 (Iron Cover)
			150-0840 Arm and 103-0251 Gasket - (Includes Parts		103-0251	1	Begin Serial 692459 (Die Cast Cover)
			Marked *)	12	103-0218	1	Gasket, Backplate
2	150-0825	1	Arm & Shaft - Prior to Serial 692459, Order 150-0838 Shaft, 150-0847 Arm	13	103-0271	, 1	Backplate (To Replace 103-0220 used on Early Models, Also order 134-1532)
2A	150-0838	1	*Shaft, Governor - Begin Serial	14	120-0581	1	Line, Cover - Early Models Only
			692459	15	502-0235	1	Connector, Restricted - Oil
2B	150-0847	1	Arm, Governor - Begin Serial				Line - Early Models Only
			692459 - Thru Spec Q	16	502-0030	1	Connector, Inverted Male - Oil
2C	815-0176	1	Screw (8-32 x 1/2") - Begin				Line - Early Models Only
			Serial 692459	17	134-1532	1	Baffle, Starter Hole
2D	150-1095	1	Arm Assembly, Governor - Begin Spec R	18	815-0347	- 2	Screw (1/4-20 x 1/2") - Gear Cover Backplate Mounting
3	516-0111	1	*Pin, Roll - Governor Cup Stop	19	850-0045	5	Washer, Lock - Gear Cover
4	150-0777	1	*Yoke, Governor				Mounting (5/16")
5	518-0129	1	*Ring, Yoke	20	SCREW, HE	X CAP	3 ( )
6	509-0088	1	*Seal, Oil		800-0028	1	Gear Cover Mounting
7	510-0048	1	*Bearing (1/2") - Governor -Shaft		110-0879	4	(5/16-18 x·1") Gear Cover Mounting
8	510-0082	1	*Bearing (1/4") - Governor			,	(5/16-18 x 1-1/4")
_			Shaft	21	526-0115	5	Washer, Flat (5/16) - Gear
9		ING-GO	VERNOR SHAFT THRUST				Cover Mounting
	510-0014	1	Prior to Serial 692459 (3/16")	22	850-0045	1	Washer, Lock - Gear Cover
40	510-0043	1	Begin Serial 692459 (5/16")			_	Backplate Mounting (5/16")
10	509-0087	1	*Seal, Oil	23	800-0026	1	Screw - Hex Cap - Gear Cover Backplate Mounting (5/16-18 x 3/4")

<sup>\* -</sup> Included in Gear Cover Assembly.

# OPTIONAL HOUSING AND SKID BASE

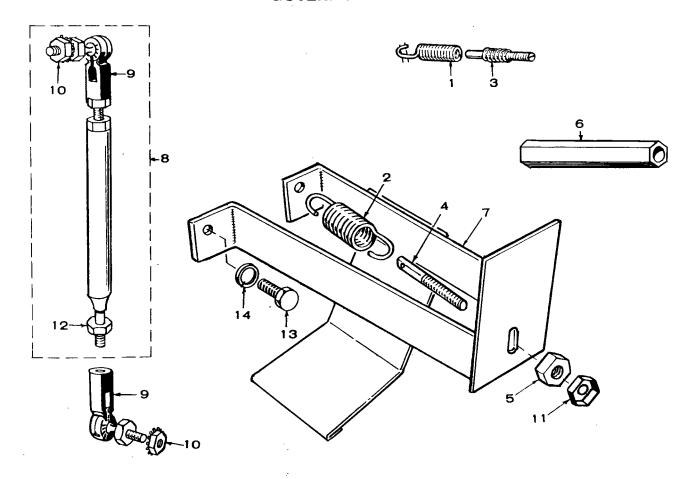
**NOTE:** 5 possible options exist: (1) Housing, (2) Housing plus Meter Panel, (3) Housing plus Shutters, (4) Housing plus Meter Panel and Shutters, (5) Skid Mounted.



## OPTIONAL HOUSING AND SKID BASE

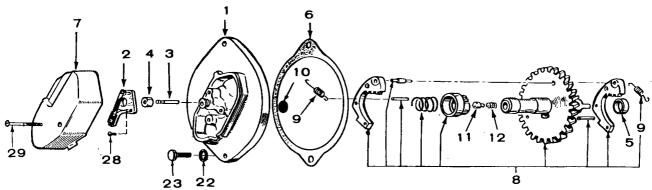
			HOUSING AND	2KID	BASE		
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	403-0679	1	Base	25	MOUNT, VIE	BRATION-	CYLINDRICAL SHAPED -
2	405-1323	1	Panel, Upper - Engine End		LOWER-SPEC A THROUGH G		
3	405-1333	1	Panel, Lower - Engine End		402-0276	2	Engine End
4	PANEL, REA	R-GENEF	RATOREND		402-0278	2	Generator End
	405-1322	1	Sets Without Meter Panel	26	BUSHING, S	PACER-V	IBRATION MOUNT
	405-1331	1	Sets With Meter Panel		402-0046	4	Spec A through G
5	PANEL, DOC	R-REAR	END _		402-0290	4	Begin Spec H
	405-1329	1	Sets Without Meter Panel	27	503-0423	1	Hose, Flexible - Generator
	405-1332	1	Sets With Meter Panel				Air Duct
6	405-1330	1	Panel, Generator Access	28	336-0476	1	Strap, Ground - Engine to
7	405-1348	1	Panel, Top				Frame
8	PANEL, RIGH	HTSIDE		29	895-0104	1	Stripping, Foam Weather (76"
	405-1347	1	Sets Without Shutters				Required for Housing -
	405-1355	1	Sets With Shutters				Cement in Place)
9	405-1346	1	Panel, Left Side	30	140-0631	2	Band, Muffler
10	405-1344	1	Rail, Stiffener (Right Side)	31		/IBRATION	I-CONESHAPED-BEGIN
11	405-1345	1	Rail, Stiffener (Left Side)		SPEC H		
12	405-1341	2	Bracket, Stiffener Rail		402-0284	2	Engine End
13	416-0501	2	Bracket, Battery		402-0285	2	Generator End
14	416-0502	1	Frame, Battery Hold-down	32	402-0282	4	Snubber, Shock Mounting -
15	406-0002	1	Knob, Rear Door Panel				Begin Spec H
16	406-0105	2	Fastener, Housing	33	526-0014	4	Washer (29/64" I.D. x 1-1/2"
17	405-1138	2	Pin, Shoulder (Rear Panel)				O.D. x 1/8") - Only with
18	405-1139	2	Spring, Shoulder Pin (Rear				Cone Shaped Cushions
			Panel)	34	<b>526</b> -0195	4	Washer (29/64" I.D. x 3-1/4"
19	526-0115	2	Washer, Shoulder Pin				O.D. x 1/8") - Only with
			(Rear Panel)				Cone Shaped Cushions
20	516-0039	2	Pin, Shoulder Pin	34	526-0198	As Req.	
21	520-0490	2	Stud, Battery Hold-down				O.D. x 1/16") - Only with
22	DUCT, EXHA						Cone Shaped Cushions
	134-1804	1	Sets Without Shutters	36	504-0011	1	Valve, Oil Drain
	134-1811	1	Sets With Shutters	37	503-0197	1	Clamp, Oil Drain
23	405-1181	2	Stop, Door	38	<b>503-</b> 0316	1	Hose, Oil Drain
24	402-0036	4	Mount, Cylindrical Shaped -	39	505-0002	2	Nipple, Oil Drain (1/2 x 3")
			Upper - Spec A through G	40	330-0011	1	Box, Junction - Housed Sets
				41	330-0012	1	Cover, Junction Box - Housed Sets
				42	331-0088	1	Bushing, Junction Box - Housed Sets
				43	405-1673	1	Shield, Rain

## **GOVERNOR**

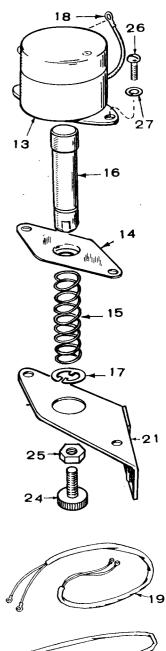


REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	SPRING, GO	VERNOR		7	<b>BRACKET AS</b>	SEMBLY	
	150-0846	1	Pressure Cooled - Spec A through Q		150-0814	1	Pressure Cooled - Spec A through Q
	150-0821	1	Vacu-Flo Cooled - Spec A through Q		150-0812	1	Vacu-Flo Cooled - Spec A through Q
2	150-1084	1	Spring, Governor - Begin Spec R		150-1110	1	Pressure Cooled - Begin Spec R
3	150-0822	1	Stud, Adjusting - Spec A through Q		150-1107	1	Vacu-Flo Cooled - Begin Spec R
4	STUD, ADJU	ISTING - B	EGINSPECR	8	LINKAGEASS	SEMBLY	
	1501083	1	Pressure Cooled (3-1/8")		150-0831	1	Spec A through Q
	150-1082	1	Vacu-Flo Cooled (1-5/8")		150-1132	1	Begin Spec R
5	NUT, ADJUS	STING		9	JOINT, BALL		
	104-0091	1	Spec A through Q		150-0974	2	Spec A through Q
	862-0003	1	Begin Spec R				Begin Spec R
6	NUT, ADJUS	STING STU	JD-VACU-FLO COOLED		150-1358	1	Governor End
	SETS				150-0939	1	Injection Pump End
	150-0937	1	Spec A through Q	10	870-0131	2	Nut, Keps - Ball Joint
	150-1112	1	Begin Spec R	11	NUT, LOCK		
			-		870-0130	1	Spec A through Q
					870-0133	1	Begin Spec R
				12	871-0010	1	Nut, Hex (10-32)
			•	13	800-0005	2	Screw (1/4-20 x 3/4") - Bracket Mounting
				14	850-0040	2	Washer, Lock (1/4)

## START-DISCONNECT PLATE AND STOP SOLENOID

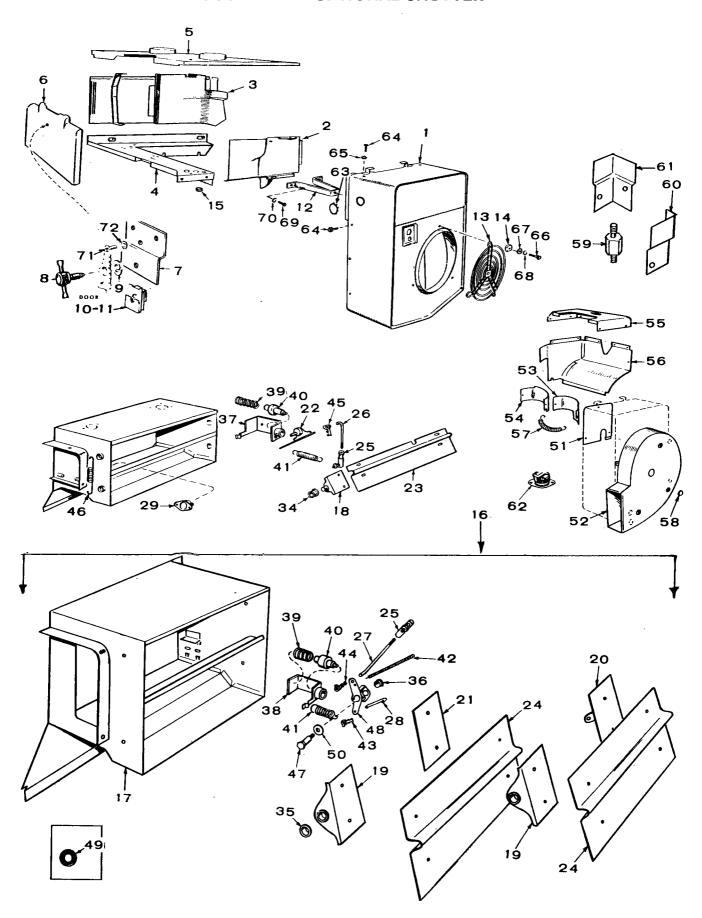


REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	191-0496	1	Plate .
2	309-0134	1	Switch Assembly
3	309-0152	1	Plunger, Switch
4	160-0382	1	Diaphragm, Switch Plunger
5	160-0720	1	Spacer, Switch Plate
6	160-0721	1	Gasket, Plate
7	191-03 <b>9</b> 2	1	Cover, Switch Plate
8	191-0388	1	Control Assembly, Switch
9	160-0711	2	Spring, Weight (Included in Switch Control Assembly)
10	160-0806	1	Disc, Thrust Plunger
11	160-0774	1	Plunger, Thrust
12	160-0773	1	Spring, Thrust Plunger
13		, STOPPING	
	307-0628	1	12 Volt
	307-0668	1	24 Volt (Optional)
14	306-0162	1	Retainer, Solenoid Plunger
15	306-0161	1	Spring, Solenoid Plunger
16	306-0159	1	Plunger, Solenoid
17	518-0203	1	Ring, Snap - Spring Retaining
18	336-0706	1	Lead, Ground - Solenoid
19	338-0258	1	Harness, Wiring - Switch Plate to Control
20	336-1347	1	Lead, Solenoid to Control
21	306-0158	1	Bracket, Solenoid Mounting - Vacu-Flo Cooled Sets
22	850-0050	2	Washer, Lock (3/8") - Plate Mounting
23	800-0052	2	Screw, Hex Cap - Plate Mounting (3/8-16 x 1-1/2")
24	306-0242	1	Screw (1/4-20 x 1") - Plunger Adjustment
25	862-0001	1	Nut, Hex (1/4-20)
26	812-0150	2	Screw (1/4-20 x 5/8") - Solenoid Mounting
27	850-0040	2	Washer, Lock (1/4)
28	815-0201	2	Screw (8-32 x 3/8") - Switch Assembly to Plate
29	813-0107	1	Screw (10-32 x 1-1/4") - Cover Mounting





## AIR HOUSING AND OPTIONAL SHUTTER



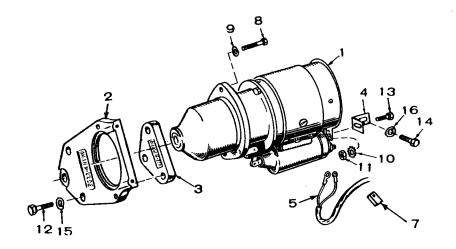
## AIR HOUSING AND OPTIONAL SHUTTER

REF. NO.	PART NO.	QTY. USED		REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	HOUSING, E	BLOWER		44	518-0006	2	*Clip, Rod (L.H.)
	134-1087	1	Pressure Cooled Sets	45	518-0006		£Clip, Rod (L.H.)
	134-1325	1	Vacu-Flo Cooled Sets	46	134-1437		£ Spring, Shutter Pivot
2	134-1048	1	**Housing, Cylinder Air • Front	47	134-1605	1	*Shaft, Actuating Arm
3	134-1051	1	**Housing, Cylinder Air - Rear	48	134-1604	1	*Arm, Actuating
4	134-1419	1	**Panel, Cylinder Air Housing	49	508-0002		E*Grommet
			- Bottom	50	526-0213	1 1	*Washer, Actuating Shaft
5	134-1125	1	**Cover, Cylinder Air Housing	50 51	134-1416	i	Cover, Governor Access -
6	134-1039	1	**Panel, Air Housing Door	31	104-1410	•	Vacu-Flo Cooled Sets
7	134-1554	1	**Bracket, Air Housing Door	52	134-1584	1	Scroll Assembly - Vacu-Fio
			Panel	JŁ	104 1304	•	Cooling (Includes Sealing Strip,
8	134-1373	1	**Screw, Door				Guard and Guard Mounting
9	134-1180	2	**Washer, Door (Early Models				Screws)
			Use Qty. of 8 for Top Cover)		895-0126	1	Strip Sealing (40")
10	870-0194	5	**J-Clip, Door Panel & Cover		134-3081	1	Guard
11	870-0178	2	U-Clip, Housing - (Vacu-Flo		815-0421	4	Screw, Sheet Metal - Hex
		_	Cooled Sets Use Qty. of 6)		013-0421	7	Head With ET (#10 x ½")
12	SUPPORT, E	BLOWER	HOUSING AND GRILLE	53	134-1109	1	Shroud, Cylinder, #1 (Front) -
	134-1088	1	Pressure Cooled Sets	55	134-1109	•	Vacu-Flo Cooled Sets
	134-1085	i	Vacu-Flo Cooled Sets	E 4	104 1007	1	Shroud, Cylinder, #2 (Rear) -
13	134-1178	i	**Grille	54	134-1337	,	Vacu-Flo Cooled Sets
14	134-1092	3	**Retainer, Grille		104 1007	•	Cover, Cylinder Shroud -
15	508-0005	2	**Grommet, Bottom Housing Panel	55	134-1327	1	
16	134-1811	1			404 4000	_	Vacu-Flo Cooled Sets
10	134-1011	1	Shutter Assembly, Air (Includes Parts Marked *) - Optional	56	134-1328	1	Wrapper, Shroud - Vacu-Flo
17	134-1804	1	*Duct Only, Air Outlet (NOTE:		404.0044	0	Cooled Sets
1,	104-1004	'	Cannot be used on early model	57	134-0944	2	Spring, Shroud - Vacu-Flo
					547.0004		Cooled Sets
			shutter assembly with external	58	517-0021	3	Plug, Dot Button - Vacu-Flo
18	134-1242	2	shutter pivot springs)		404 4400	•	Cooled Sets
19	134-2411	3 2	£Bracket and Pivot, Shutter	59	134-1463	2	Spacer, Cylinder Shroud Cover -
20	134-2411		*Bracket and Pivot, Shutter				Vacu-Flo Cooled Sets
21		1	*Bracket & Pivot, Shutter & Rod	60	134-1462	1	Cover, Nozzle (Front) -
21	134-1801	1	*Bracket & Pivot, Shutter and			_	Vacu-Flo Cooled Sets
20	104 1000	4	Spring	61	134-1461	1	Cover, Nozzle (Rear) -
22	134-1238	1	£Bracket Assembly, Shaft and			_	Vacu-Flo Cooled Sets
00	104 1050	•	Pin - Shutter	62	309-0162	1	Switch, Hi-Temp. (Mounts on
23	134-1252	2	£Shutter, Air Outlet				Scroll) - Vacu-Flo Cooled
24	134-1807	2	*Shutter, Air Outlet				Sets - Optional
25	150-1358	1	£*Joint, Ball	63	517-0035	1	Plug, Dot Button, Governor
26	134-1247	1	£Rod, Shutter Control				Adjustment Hole in Blower
27	134-1606	1	*Rod, Shutter Control - Upper				Housing - Begin Spec R
28	134-1607	1	*Rod, Shutter Control - Lower	64			OUSING MOUNTING
29	309-0162	1	Switch, Hi-Temp Mounts		815-0235	6	1/4-20 x 5/8"
			on Air duct Spec A thru N		821-0014	8	5/16-18 x 1/2"
			Pressure Cooled Sets, Mounts	65	854-0014	6	Washer, Lock (1/4-Shakeproof)
			on Scroll Vacu-Flo sets -	66	800-0027	3	Screw (5/16-18 x 7/8") -
			(Optional)				Grille to Blower Housing
34	134-1248	4	£Bearing, Shutter	67	526-0115	3	Washer, Flat (5/16)
35	134-2900	4	*Bearing, Shutter	68	850-0045	3	Washer, Lock (5/16)
36	134-1248	2	*Bearing, Actuating Arm	69	800-0024	2	Screw (5/16-18 x 1/2") -
37	134-1244	1	£Bracket & Guide, Vernatherm				Support Mounting
38	134-1610	1	*Bracket & Guide, Vernatherm	70	<b>850-004</b> 5	2	Washer, Lock (5/16")
39	134-0656	1	£*Spring, Vernatherm Element	71	813-0098	1	Screw (10-32 x 3/8") -
40	309-0085	1	£*Element, Vernatherm				Bracket Mounting
41	134-0658	i	£*Spring, Shutter Return - Lower	72	853-0008	1	Washer, Shakeproof (#10)
42	134-1817	i	*Spring, Shutter Return - Upper	- <b>-</b>		•	, , , , , , , , , , , , , , , , , , , ,
43	518-0004	1	*Clip, Rod (R.H.)		*-Included in A	Air Shutter	Assembly
70	010 0004	'	ong, riod (riaris)				ecure Cooled cate only

<sup>\*\*-</sup>These parts are for Pressure Cooled sets only.

£-These parts apply to the early model shutters, with external shutter pivot springs.

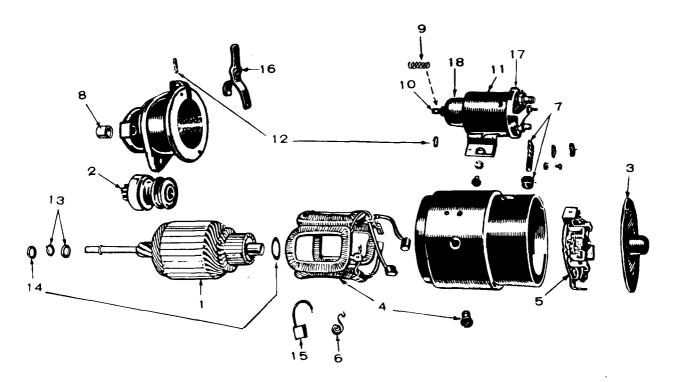
## **AUTOMOTIVE STARTER**



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	*MOTOR, STA	ARTER	
	191-0324	1	12 Volt
	191-0443	1	24 Volt (Optional)
2	191-0512	1	Flange, Starter Mounting
3	191-0311	1	Spacer, Starter Flange
4	1 <b>9</b> 1-0365	1	Bracket, Support
5	338-0279	1	Harness, Starter to Control
7	416-0096	2 2	Clamp, Harness
8	800-0051	2	Screw, Hex Cap - Starter Motor to Flange
9	850-0050	2	Washer, Lock - Starter Motor to Flange
10	856-0010	1	Washer, Shakeproof - Bracket to Starter Motor
11	864-0003	1	Nut, Hex - Support Bracket to Starter Motor
12	800-0054.	3	Screw, Hex Cap - Starter Motor Flange Mounting (3/8-16 x 2)
13	800-0046	1	Screw, Hex Cap - Support Bracket to Starter Motor (3/8-16 x 1/2")
14	800-0052	2	Screw, Hex Cap - Support Mounting (3/8-16 x 1-1/2")
15	850-0050	3	Washer, Lock - Starter Motor Flange Mounting (3/8")
16	850-0050	2	Washer, Lock - Support ( Mounting (3/8")

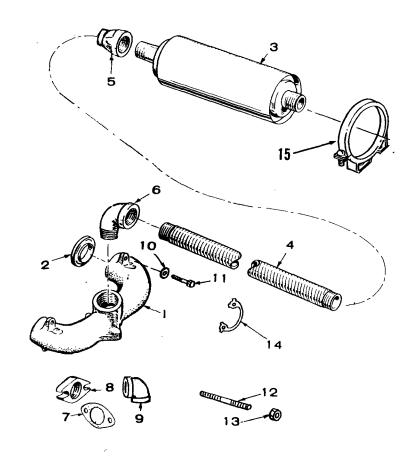
<sup>\* -</sup> See Separate Group for Starter Breakdown.

## **STARTER MOTOR PARTS**



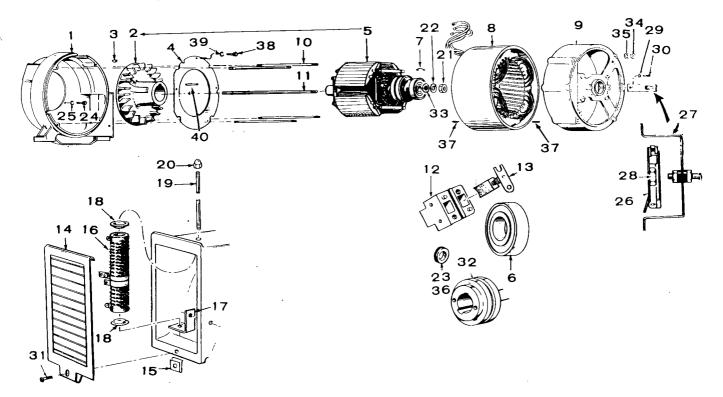
REF. NO.	PART NO.	QTY. USED	PART Description
	MOTOR, STAF	RTER	
	191-0324	1	12 Volt
	191-0443	1	24 Volt (optional)
1	ARMATURE		, ,
	191-0712	1	12 Volt
	1 <b>91-071</b> 3	1	24 Volt (optional)
2	191-0432	1	Clutch
3	<b>191-102</b> 3	1	Head Assembly, Commutator End
4	COIL PACKAG	E, FIELD	
	191-1024	1	12 Volt
	191-1043	1	24 Volt (optional
5	PLATE ASSEM	ABLY, BR	NUSH
	191-1025	1	12 Voit
	191-1042	1	24 Volt (optional)
6	191-1020	1	Spring Set, Brush (Set of 4)
7	191-1026	1	Connector Package
8	191-0497	1	Bearing (Bronze), Drive End
9	191-1027	1	Spring, Plunger
10	191-1028	1	Core Assembly, Moving
11	SWITCH, SOL		
	1 <b>91-043</b> 3	1	12 Volt
	<b>191-071</b> 5	1	24 Volt (optional)
12	191-1029	1	Yoke Parts Package
13	191-1030	1	Stop and Lock Ring Package, Pinion
14	191-1031	1	Thrust Washer Package, Armature (Use as Required)
15	BRUSH SET, S	SERVICE	
	191-0434	1	12 Volt
	191-0714	1	24 Volt (optional)
16	191-1032	1	Yoke
17	191-0468	1	Cover, Solenoid (For 191-0324 Starter Only)
18	191-1134	1	Boot, Rubber - Solenoid (Part of Moving Core Assembly)

## **MANIFOLD AND EXHAUST**



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF.	PART NO.	QTY. USED	PART DESCRIPTION
	155-1898	1	Package Exhaust - Critical Muffler	6	505-0186	1	Elbow, Street (1-1/4 x 90°)
			(Includes Parts Marked *)	7	154-0133	1	Gasket, Outlet - Vacu-Flo
1	MANIFOLD,	EXHAUST					Cooled Sets
	154-0633	1	Vertical Outlet	8	155-0170	1	Flange - Vacu-Flo Cooled
	154-0695	1	Vacu-Flo Cooled Sets - Also				Sets
			Pressure Cooled Sets with	9	ELBOW - 90	° (Housed	Sets)
			Horizontal Outlets		505-0043	1	*1-1/2"
2	154-0463	2	Gasket, Manifold		505-0183	1	*1-1/2" to 1-1/4" - Reducer
3	MUFFLER, E	XHAUST		10	526-0045	4	Washer, Flat (5/16")
	155-0330	1	1-1/4" Inlet and Outlet Housed Sets	11	114-0022	4	Screw, Hex Cap (5/16-18 x 1-3/4") - Begin Spec P
	155-0456	1	Standard - 1-1/2" Inlet and Outlet	12	520-0608	4	Stud (5/16" x 2-1/4") -
	155-0360	1	Critical - 1-1/2" Inlet and Outlet				Spec A through N
4	TUBE, EXHA	UST (Flexi	ble)	13	110-0445	4	Nut, Hex (5/16-24) -
	155-0492	1	1-1/4" x 36"				Spec A through N
			Housed Sets	14	154-1665	2	Locktabs, Exhaust Manifold
	155-0849	1	Standard - 1-1/4" x 10-1/4"	15	140-0078	2	*Clamp, Mounting - Critical Muffler
	155-0951	1	* Critical Muffler - 1-1/4" x 11-3/4"				
5	COUPLING,	PIPE		*	- Parts includ	ed in 155-1	898 Critical Muffler Exhaust Package
	505-0031	1	1-1/4				
	505-0036	1	Reducing (1-1/2 x 1-1/4) - Housed Sets				

## GENERATOR - ALTERNATOR PORTION - SPEC A THROUGH Z

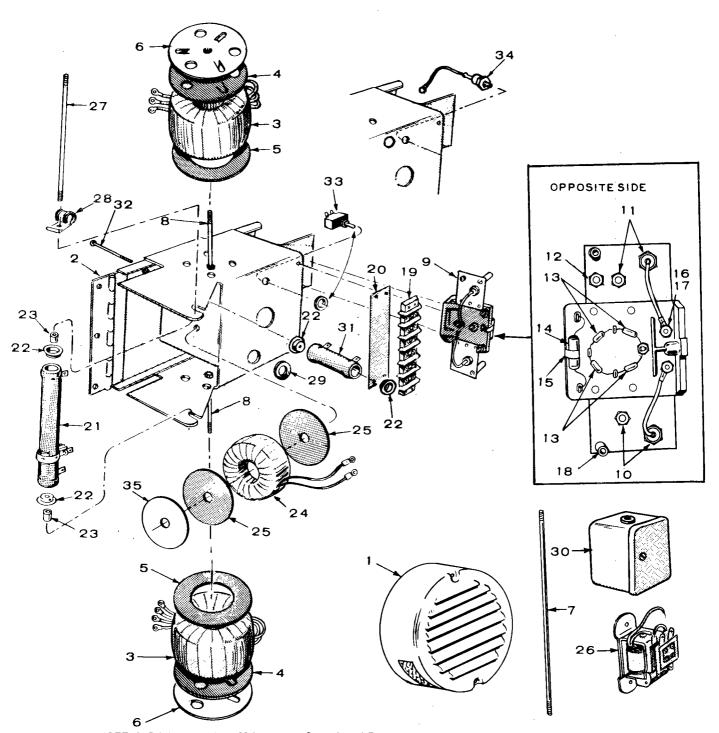


REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	ADAPTER, E	NGINE TO	GENERATOR
	231-0099	1	Spec A through G
	231-0111	1	Spec H through Z
2	205-0064	1	Blower, Generator
3	515-0006	1	Key, Blower to Crankshaft
4	234-0162	1	Baffle, Generator Air
5	201-1123	1	Rotor Assembly, Wound
-			(Includes Bearings & Blower)
6	510-0047	1	Bearing, Rotor
7	232-0596	1	Clip, Bearing
8	*	1	Stator Assembly, Wound
9	BELL, END-	<b>ALTERNA</b>	TOR TO EXCITER
	211-0146	1	50 Hertz Sets
			60 Hertz Sets
	211-0138	1	Spec A through G
	211-0146	1	Spec H through Z
	211-0152	1	Sets with Overspeed Switch
10	STUD, GEN	ERATOR T	HROUGH
	520-0637	4	50 Hertz Sets
			60 Hertz Sets
	520-0605	4	Unhoused Sets, Except Sets
			with Overspeed Switch
	520-0637	4	Housed Sets (Also Unhoused
			Sets with Overspeed Switch)
11	520-0611	1	Stud, Rotor Through
12	212-1064	2	Block, Collector Ring Brush
13	214-0059	4	Brush, Collector Ring
14	234-0172	1	Cover, Air Outlet
15	870-0177	1	Clip, Air Outlet Cover
16	304-0500	1	Resistor, Tapped Adjustable
17	232-1565	1	Bracket, Resistor Mounting
18	304-0006	2	Washer, Resistor Centering
19	520-0620	1	Stud, Resistor Mounting
20	866-0001	1	Nut, Resistor Mounting
21	870-0203	1	Nut, Rotor Stud
22	232-0200	1	Washer, Rotor Stud
23	508-0095	1	Grommet, Rubber - Air
			Baffle

REF. NO.	PART NO.	QTY. USED	PART Description
24	SCREW, HEX	CAP-AD	APTER MOUNTING
	800-0050	2	3/8-16 x 1"
	800-0051	2	3/8-16 x 1-1/4"
25	850-0050	4	Washer, Lock (3/8")
26	150-0956	1	Switch Assembly, Overspeed - Optional
27	150-0958	1	Bracket & Point Assembly, Overspeed - Optional
28	868-0004	1	Nut, Jam (7/16-20) - Switch Mounting
29	850-0030	2	Washer, Lock (#10)
30	813-0100	2	Screw (10-32 x 1/2") -
			Bracket Mounting
31	809-0046	1	Screw, Round Head - Air
			Outlet Cover Mounting
32	204-0061	1	Collector Ring
33	850-0055	1	Washer, Lock (7/16")
34	862-0015	4	Nut, Hex (5/16-18) - Generator Through Stud
35	850-0045	4	Washer, Lock (5/16")
36	508-0112	1	Grommet, Rubber - Lead Out
37	516-0083	2	Pin, Roll (3/16 x 5/8") - Generator Frame
38	813-0098	5	Screw (10-32 x 5/8") - Air Baffle Mounting
39	850-0030	5	Washer, Lock (#10)
40	515-0103	1	Key, Blower to Rotor (Included in Rotor Assembly)

<sup>\* -</sup> Refer to Factory, giving complete Model, Spec and Serial Number.

## GENERATOR-EXCITER PORTION-SPEC A THROUGH Z



NOTE: 02SX1N1A used on 60 hertz sets Spec A and B.

045X1N1A used on 60 hertz sets Spec C thru G (unhoused and sets without overspeed switch).

04SX1N1B used on 60 hertz sets Spec H (also housed sets, sets with overspeed switch and contractors models, Spec C thru G).

04SX1N3B used on 60 hertz sets Spec P through Z.

06SX51N1B used on 50 hertz sets Spec A thru N.

06SX51N3B used on 50 hertz sets Spec P through Z.

heck set nameplate for Magneciter number and use correct column.

## **GENERATOR** - EXCITER PORTION — SPEC A THROUGH Z

REF	DADT			(	AU£	NTI	TY	QUANTITY USED										
NO.	PART NUMBER	PART DESCRIPTION		В	С	D	E	F	G	н	J	К						
			H	<u> </u>	ļ_	_	<u> </u>	Ė	lee	<u> </u>	_	<u> </u>						
		02SX1N1A Use Column A	x															
		04SX1N1A Use Column B	^	Х			ļ											
		04SX1N1B Use Column C	1	1	X													
		04SX1N3B Use Column D				Х												
		06SX1N1A Use Column E					Х											
		06SX1N1B Use Column F						Х										
		06SX1N3B Use Column G							X			1						
		06SX51N1A Use Column H	1							X								
		06SX51N1B Use Column J	1								Х							
		06SX51N3B Use Column K										Х						
	209-0001	Exciter, Complete (Less Cover)	1					•										
	209-0002	Exciter, Complete (Less Cover)		1														
	209-0003	Exciter, Complete (Less Cover)			1		[											
	209-0005	Exciter, Complete (Less Cover)				1												
	209-0007	Exciter, Complete (Less Cover)					1	_										
	209-0008	Exciter, Complete (Less Cover)						1		Ì								
	209-0010	Exciter, Complete (Less Cover)							1	4								
	209-0011	Exciter, Complete (Less Cover)	}				l			1	1							
	209-0012	Exciter, Complete (Less Cover)									1	1						
1	209-0013	Exciter, Complete (Less Cover) • Cover, Exciter	1	1			1			1		1						
1 1	234-0154 234-0185	• Cover, Exciter	1	1	1	1	*	1	1	-	1	1						
2	234-0153	Panel Only, Exciter	1	1	1	1	1	1	-	1	_							
2	234-0133	Panel Only, Exciter	*	•	1	1	1	1	1	1	1	1						
3	315-0084	Reactor, Gate	2		_	-		_			_	-						
3	315-0099	Reactor, Gate		2	2	2												
3	315-0102	Reactor, Gate					2	2	2									
3	315-0104	Reactor, Gate								2	2	2						
4	232-1553	Gasket, Gate Reactor Mounting - Outer	2	2	2	2		2	2		2	2						
4	232-1608	Gasket, Gate Reactor Mounting - Outer					2			2								
5	232-1551	Gasket, Gate Reactor Mounting - Inner	2	2	2	2 2	2	2	2	2	2	2						
6	232-1552	Retainer, Gate Reactor	2	2	2	2		2	2		2	2						
6-	234-0191	Retainer, Gate Reactor		_			2			2								
7	520-0211	Stud, Gate Reactor Mounting	1	1	_		1			1								
8	800-0013	Screw, Cap - Hex Head (1/4-20 x 2-1/2")			2	2		_	_		_	2						
8	800-0015	Screw, Cap - Hex Head (1/4-20 x 3")						2	2		2	2						
9	305-0259	Rectifier Assembly (Includes Parts	4	1	,													
0	705 0707	Marked †)	1	1	1													
9	305-0387	Rectifier Assembly (Includes Parts Marked $\Delta$ )		!		1												
9	305-0264	Rectifier Assembly (Includes Parts																
		Marked *)					1	1		1	1							
9	305-0388	Rectifier Assembly (Includes Parts										_						
4.5	<b>505</b> 5055	Marked £)			_		2	2	1	3	2	$\begin{vmatrix} 1 \\ 2 \end{vmatrix}$						
10	305-0238	t Δ*£ Rectifier Only, Power Field (Negative)	2	2 2	2 2		2 2	2 2	2 2	2 2	2 2	2 2						
11	305-0239	†Δ*£ Rectifier Only, Power Field (Positive)		2	2	1	Z	2	1			$\begin{vmatrix} 2 \\ 1 \end{vmatrix}$						
12	305-0239	Δ£ Rectifier Only, Field Flash  †Δ*£ Rectifier, Voltage Control		4	4		4	4		4	4	ť						
13	305-0240	L Rectifier, Voltage Control	4	4	4	4	4	4	4	4	4	4						
	l	<b>1</b>			Щ.													

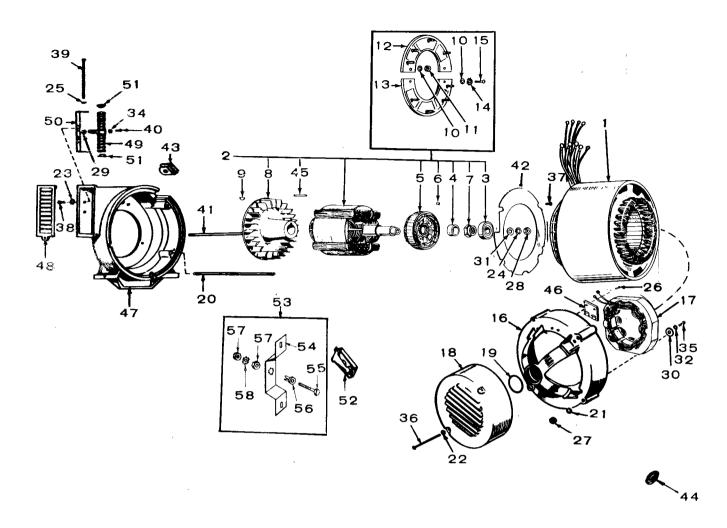
## **GENERATOR - EXCITER PORTION — SPEC A THROUGH Z**

REF	PART	PART			QUANTITY USED									
NO.	NUMBER	DESCRIPTION		В	С	D	E	F	G	н	J	к		
14	304-0476	†ΔResistor (500-Ohm, 5 Watt)	1	1	1	1								
14	304-0512	*£ Resistor (150-Ohm, 50 Watt)					1	1	1	1	1	1		
15	304-0498	†Δ*£Clip, Resistor Mounting	1	1	1	1	1	1	1	1	1	1		
16	332-0697	†Δ*£Stud, Terminal (Flat Head)	2	2	2	2	2	2	2	2	2	2		
17	332-0698	†Δ*£Stud, Terminal (Extended Slotted Head)	1	1	1	1	1	1	1	1	1	1		
18	870-0196	†Δ*£ Fastener (Compression Type)	2	2	2	2	2	2	2	2	2	2		
19	332-0699	Block, Terminal	1	1	١,		1	١.,	-	1	4			
19 20	332-0745	Block, Terminal	1	1	1	1		1	1		1	1		
20	332-0700	Strip, Block Marker	1	1			1	]		1				
20	332-0738 332-0746	Strip, Block Marker		1	1		1	1		1	4			
20	332-0746	Strip, Block Marker Strip, Block Marker			1	1		1	1		1	1		
21	304-0489	Resistor, Fixed (200-Ohm, 50 Watt)	1			1			1			1		
21	304-0483	Resistor, Tapped - 500-0hm (425 Fixed,	1	İ				1						
41	304 0311	75 Adj.)		1		1	1			1				
21	304-0527	Resistor, Tapped - 500-Ohm (425 Fixed,		*			1			1				
21	304 0327	75 Adj.)			1	1		1	1		1	1		
22	304-0015	Washer, Centering - Resistor	2	4	4	4	4	4	4	4	1 4	4		
23	232-1473	Spacer, Resistor Mounting	2	,	•	'		,	·			·		
23	232-1550	Spacer, Resistor Mounting	-	2			2	İ		2				
23	232-1474	Spacer, Resistor Mounting			2	2		2	2		2	2		
24	315-0085	Reactor, Voltage Control	1											
24	315-0100	Reactor, Voltage Control		1	1	1	1	1	1					
24	315-0105	Reactor, Voltage Control								1	1	1		
25	232-1548	Gasket, Voltage Control Reactor	2	2	2	2	2:	2	2	2	2	2		
26	307-0584	Relay, Field Build-Up	1	-		ļ								
27	520-0641	Stud, Tapped Resistor Mounting	1		1	1		1	1		1	1		
27	812-0116	Screw, Tapped Resistor Mounting												
		(RHMS #10-24 x 4-1/2")		1			1			1				
28	332-0050	Clip, Loop	1	1		i	1			1				
28	332-0052	Clip, Loop			1	1		1	1		1	1		
29	508-0008	Grommet, Rubber (For 7/8" Hole)	1	1	1	1	1	1	1	1	1	1		
30	307-0643	Cover, Field Relay	1									_		
31	304-0510	Resistor, Fixed (250-Ohm, 25 Watt)		1	1	1	1	1	1	1	1	1		
32	813-0112	Screw, Fixed Resistor Mounting								_				
77	700 0175	(RHSMS #10-32 x 2-1/2")		1	1	1	1	1	1	1	$\begin{bmatrix} 1 \\ 1 \end{bmatrix}$	1		
33	308-0175	Switch, Residual Reset			1			1	4	Ì	1	4		
34 35	305-0238	Rectifier, Power Field - Negative	,	4	4	1	1	,	1 1	4		1		
35	526-0173	Washer, Retainer - Voltage Control Reactor	1	1	1	1	1	1	. 1	1	1	1		
	ASSOCI	ATED HARDWARE (NOT ILLUSTRATED)						-						
- 1		SCREW, MACHINE - ROUND HEAD		- 1										
	812-0156	$1/4-20 \times 1-1/2$ "			Δ	Re	ani	red						
	813-0101	#10-32 x 9/16"				Re								
l	811-0098	# $10^{-32} \times \frac{3}{10}$ (Brass)		ļ		Re								
[	813-0098	#10-32 x 3/8"		ĺ		Re					ļ			
ł	815-0190	#8-32 x 3/8"				Re								
!	815-0198	#8-32 x 5/8"				Re								
	815-0001	Screw, Machine - Binder Head (Brass)					7				- 1			
	-	(#6-32 x 1/4")			As	Re	qui	red	ı		ŀ			
							•		ļ					

## **GENERATOR - EXCITER PORTION — SPEC A THROUGH Z**

REF	PART				(	QUA	NT	ITY	USE	D		
NO.	NUMBER	DESCRIPTION	A	В	С	D	Ε	F	G	н	j	K
	=											
		WASHER, FLAT										
	526-0003	11/64'' ID x $3/8''$ OD x $1/32''$ Thk	-			\$R				Ì		
	526-0048	.172" ID x 3/8" OD x 1/32" Thk			A	s R	equ	ire	į.			
	526-0049	.200" ID x 7/16" OD x 1/32" Thk		1 -	A	s R	equ	ire	ł1	İ		
	526-0179	7/32'' ID x $5/8''$ OD x $1/16''$ Thk			A	s R	equ	ire	di l			
		WASHER, LOCK - SPRING	-	ļ	]							
	850-0030	#10	İ		A	\$ R	equ	ire	d			
	850-0040	1/4"		1	Α	s R	equ	re	a la		•	
	853-0005	Washer, Lock - ET			A	s R	equ	ire	ė <b>l</b> i			
		WASHER, LOCK - IT	1.								1	
ļ	854-0007	#8		1	Α	s R	<b>e</b> qu	ire	ela 💮			
	854-0010	#10		ĺ	A	s R	equ	ire	ė <b>l</b>			1
	854-0014	1/4''		1	. A	s R	equ	ire	ed.	-		
		NUT, HEX		1		١.						
	860-0008	#8-32			A	.s R	.equ	ıİrε	e <b>l</b> l	1		
	860-0011	#10-24	1			s R						
	862-0001	1/4-20	ŀ	-		s R						
	870-0053	#10-32		1		s R						
	871-0005	#6-32 (Brass)				s R						
	871-0003	#8-32 (Brass)				s R						
Ì	871-0007 871-0010	#10-32 (Brass)	-			s R				1		
	071-0010	"10-32 (brass)					7 4					
						'						
		• - Use 234-0223 cover for housed sets.	Ì	]_								
		†- Parts included in 305-0259 Rectifier A				1		1				
		$\Delta$ - Parts included in 305-0387 Rectifier A										ĺ
		<ul> <li>Parts included in 305-0264 Rectifier A</li> </ul>				1						
		£- Parts included in 305-0388 Rectifier A	s\$ei	nþly	<b>-</b>							
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## **GENERATOR -BEGIN SPEC AA**



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION		
1	STATOR, W	/OUND	·	16	211-0237	1	Bell, End		
	220-2022	. 1	1 Phase, 50 Hertz (AC) - 12 Volt (DC)	17	220-2009	1	Stator, Wound - Exciter		
	220-2204	· 1	1 Phase, 50 Hertz (AC) - 24 Volt (DC)	18	COVER, END BELL		COVER, END BELL		
	220-2229	1	1 Phase, 50 Hertz (AC) - 32 Volt (DC)		234-0185	1	Unhoused Sets		
	220-2014	1	1 Phase, 60 Hertz (AC) - 12 Volt (DC)		234-0223	1	Housed Sets		
	220-2196	1	1 Phase, 60 Hertz (AC) - 24 Volt (DC)			1	Housed and Unhoused Sets		
	220-2221	1	1 Phase, 60 Hertz (AC) - 32 Volt (DC)				with Overspeed Switch		
	220-2047	1	3 Phase, 50 Hertz (AC) - 12 Volt (DC)	19	509-0094	1	Seal, Bearing ("O" Ring)		
	220-2154	1	3 Phase, 50 Hertz (AC) - 24 Volt (DC)	20	520-0794	4	Stud, Generator Through		
	220-2179	1	3 Phase, 50 Hertz (AC) - 32 Volt (DC)	21	850-0050	4	Washer, Lock - Generator		
	220-2039	1	3 Phase, 60 Hertz (AC) - 12 Volt (DC)				Through Stud (3/8")		
	220-2146	1	3 Phase, 60 Hertz (AC) - 24 Volt (DC)	22	850-0040	2	Washer, Lock - End Bell Cover		
	220-2171	1	3 Phase, 60 Hertz (AC) - 32 Volt (DC)				Mounting (1/4")		
2	201-2154	1	Rotor Assembly, Wound -	23	850-0040	2	Washer, Lock - Resistor Bracket		
			Includes Parts Marked +				Mounting (1/4")		
3	510-0112	1	+Bearing, Rotor	24	850-0055	1	Washer, Lock - Rotor Through		
4	232-2398	1	+Spacer, Bearing				Stud (7/16")		
5	201-2151	1	+Rotor, Wound - Exciter	25	850-0040	1	Washer, Lock - Resistor Through		
6	515 <b>-0094</b>	1	+Key, Exciter Rotor				Screw (1/4")		
7	870-0284	1	+Nut, Exciter Rotor Locking	26	815-0194	2	Screw, Hex Head		
8	205-0105	1	+Fan, Generator				W/ET - Board Mounting		
9	515- <b>0006</b>	1	Key, Fan to Crankshaft				(10-32 x 3/8")		
10	526-0008	12	+Washer, Flat	27	862-0011	4	Nut, Hex - Generator Through		
11	870-0131	8	+Nut, Hex (#10-32)				Stud (3/8-16)		
12	358-0069	1	+Rectifier Assembly (Positive)	28	870-0203	1	Nut, Hex - Rotor Through		
13	358-0070	1	+Rectifier Assembly (Negative)				Stud (7/16-20)		
14	853-0008	4	+Washer, Shakeproof (#10)	29	871-0010	1	Nut, Hex - Resistor Tap (#10-32)		
15	813-0100	. 4	+Screw, Round Head (#10-32 x 1/2")						

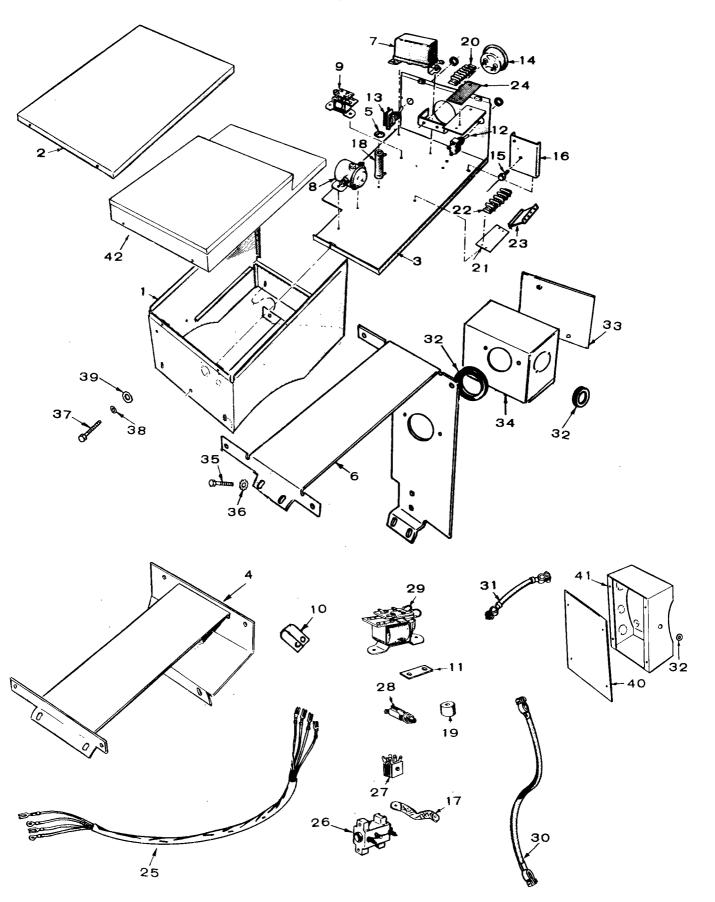
## **GENERATOR - BEGIN SPEC AA**

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
30	526-0260	2	Washer, Flat - Exciter Stator	45	515-0103	1	+Key, Fan to Rotor
			Mounting	46	232-2418	1	Board, Connection
31	232-0200	1	Washer, Flat - Rotor Through	47	231-0161	1	Adapter, Generator
			Stud	48	234-0491	1	Cover, Air Outlet
32	853-0013	2	Washer, Shakeproof - Exciter	49	RESISTOR	, TAPPED	(Adjustable)
			Stator Mounting (1/4")		304-0500	1	12 and 24 Volt DC
34	856-0003	1	Washer, Shakeproof - Resistor		304-0534	1	32 Volt DC
			Tap (#10)	50	232-2399	1	Bracket, Resistor Mounting
35	800-0004	2	Screw, Hex Cap - Exciter Stator	51	304-0006	2	Washer, Centering - Resistor
			Mounting (1/4-20 x 5/8")				Mounting
36	812-0165	2	Screw, Round Head - End Bell	52	150-0956	1	Switch Assembly, Overspeed -
			Cover Mounting				Optional
			(1/4-20 x 4-1/2")	53	150-1446	1	Bracket and Point Assembly,
37	815-0194	4	Screw, Hex Head W/ET				Overspeed (Optional) -
•	0.2 0.0		Air Baffle Mounting				Includes Parts Marked **
			(10-32 x 3/8")	54	150-1445	1	**Bracket, Overspeed Switch
38	800-0004	2	Screw, Round Head - Resistor				Mounting (Optional)
00		_	Bracket Mounting (1/4-20 x 5/8")	55	150-0723	1	**Point Assembly, Overspeed
39	812-0169	1	Screw, Round Head - Resistor				(Optional)
			Through (1/4-20 x 5-1/2")	56	870-0250	1	**Nut, Insulator (1/4-20) -
40	811-0098	1	Screw. Round Head - Resistor				(Optional)
-10	011 0000		Tap (#10-32 x 3/8")	57	862-0001	2	**Nut, Hex (1/4-20) - Optional
41	520-0786	1	Stud, Rotor Through	58	853-0013	1	**Washer, Lock (External) -
42	234-0462	i	Baffle, Air				(1/4") Optional
43	508-0112	1	Grommet, Rubber - 2-3/4 x 1-7/8"				
		•	(Lead Outlet)	** .			Bracket and Point Assembly
44	508-0095	1	Grommet, Rubber - 25/32 x 21/32"		(Optional E	Equipment)	
, ,	000 0000	•	2.3			- the Doto	Accombly

<sup>+ -</sup> Included in the Rotor Assembly.

<sup>35</sup> 

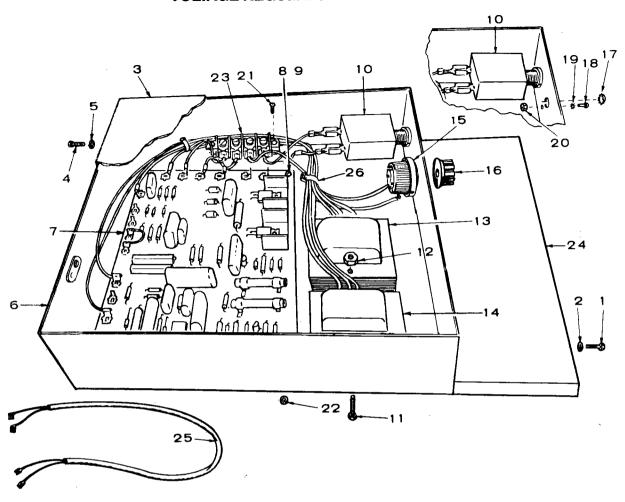
## CONTROL



## CONTROL

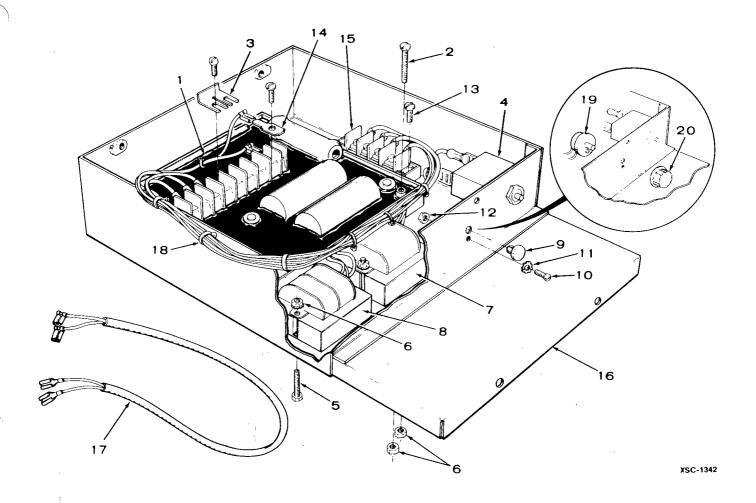
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1 2	301-1962 Cover	1	Box, Control	29	307-0614	1	Relay, Latching - Units with Low Oil Pressure Switch -
_	301-1963	1	Control Box - Spec A through Z		CARLERAT	TEDV	Spec A through E
3	301-3714 PANEL, CON	1 NTROL	Voltage Regulator - Begin Spec AA	30	CABLE BAT 416-0021	1EHY 2	Unhoused Units (20-1/2")
_	301-1961	1	Standard Units		416-0050	2	Housed or Skid Mounted Units (36")
	301-2376	1	Units with Overspeed Cut-off Indicator Lamp	31 32	416-0133 GROMMET,	1 BURRER	Cable, Battery Jumper (7-1/2")
4	301-1968	1	Bracket, Control Box Mounting	32	508-0117	1	1-3/8" Hole
_	204 0000	0	- Spec A through Z		508-0001	1 1	1-1/16" Hole - Spec A thru Z 1-3/4" Hole - Begin Spec AA
5 6	304-0006 301-3683	2 1	Washer, Resistor Centering Saddle, Control Box - Begin	33	508-0183 301-2466	1	Cover, Output Box - Begin
7	307-0597	1	Spec AA Relay, Ignition Start - Spec A	34	301-2467	1	Spec AA Box, Output - Begin Spec AA
8	RELAY, SOL	ENOID	through Z	35	815-0236	4	Screw, Bracket to Generator Frame (5/16-18 x 5/8")
Ū	307-1046	2	Start and Manifold Heater (12 Volt DC) -	36	856-0008	4	Washer, Lock - Bracket to Generator Frame (5/16")
			Spec A through Z	37	800-0024	4	Screw, Hex Cap - Control Box
	307-0061	2	Start and Manifold Heater (24 and 32 Volt DC) - Spec, A	38	850-0045	4	to Bracket (5/16-18 x 1/2") Washer, Lock - Control Box
			through Z	50	030-0043		to Bracket (5/16")
	307-1046	1	Manifold Heater (12 Volt	39	<b>526-011</b> 5	4	Washer, Flat - Control Box
	307-0061	1	DC) - Begin Spec AA Manifold Heater (24 and	40	301-0856	1	to Bracket (5/16") Cover, Output Box -
			32 Volt DC) - Begin Spec AA				Spec A through Z
	307-0845	1	Start (12 Volt DC) - Begin Spec AA	41 42	301-1978 REGULATO	1 OR VOLTAG	Box, Output - Spec A through Z GE (See Separate Group
	307-0875	1	Start (24 and 32 Volt DC) -	72	for Compon		
0	307-0623	1	Begin Spec AA Relay, Start Disconnect		305-0589	1	Spec AA and AB Sets Without Voltage Adjustment
9 10	416-0096	2	Clamp, Harness		305-0599	1	Sets With Voltage Adjustment
11	332-0602	1	Jumper, Heater Solenoid to		005 0000		Begin Spec AC
12	308-0154	1	Start Solenoid Switch, Start Stop		305-0689 305-0690		<ul><li>★ Sets Without Voltage Adjustment</li><li>★ Sets With Voltage Adjustment</li></ul>
13	308-0037	1	Switch, Manifold Heater				,
14 15	302-0446 RECTIFIER	1	Ammeter, Charge (5-0-5)	*			dels and serial numbers of specific  AC which were manufactured using the
	305-0235	1	For 12 and 24 Volt DC		305-0589 (N	on-Adjustat	ole) Voltage Regulator Assembly. This
	250 0015	4	(10 Amp, 100 Volt)				1540 printed Voltage Regulator board. conent parts refer to the voltage
16	358-0015 305-0254	1 1	For 32 Volt DC (12 Amp, 300 Volt) Bracket, Rectifier				c AA and AB.
17	STRAP, GRO				6.0DJB-3CF	1/2495AC	H820630290
	337-0052 337-0036	1 1	Spec A through Z Begin Spec AA		6.0DJB-3CF		H820630291 H820630292
18	RESISTOR,				6.0DJB-3CF 6.0DJB-3CF		H820630293
	304-0032 304-0217	1 1	15-Ohm, 10 Watt Units with Low Oil Pressure		6.0DJB-3CF		1820632148
	304-0217	'	Switch - Begin Spec F		6.0DJB-3CF 6.0DJB-3CF		1820632149 J820635219
10	400 0070	4	(1-Ohm, 10 Watt)		6.0DJB-3CF	R/8388AC	1820632147
19 20	402-0078 332-0604	4 1	Mount, Rubber - Control Box Block, Terminal (5 Place)		6.0DJB-3CF 6.0DJB-3CF		1820633534 J820635207
21	332-0739	1	Strip, Marker (4, 5, 6, 7, 8, 9)		6.0DJB-3CF		J820635208
22	332-0706	1	Block, Terminal (8 Place) - Load		6.0DJB-3CF		J820635209 J820635210
23	332-0750	1	Marker Strip and Holder Kit,		6.0DJB-3CF 6.0DJB-3CF		J820635210 J820635211
	000 0010		Polarity - Spec A thru N		6.0DJB-3CF		J820635212
24	332-0616	1	Strip, Block Marker (B + , 1, 2, 3, H)		6.0DJB-3CF 6.0DJB-3CF		J820635213 J820635214
25			oused Sets Only		6.0DJB-3CF	R/8388AC	J820635215
	338-0496 338-0939	1 1	Control to Output Box Control to Housing Start/Stop		6.0DJB-3CF 6.0DJB-3CF		J820635216 J820635217
26	320-0303	i	Switch, Emergency - Units with		6.0DJB-3CF		J820635218
			Low Oil Pressure Switch -		6.0DJB-3CF		H820630294
27	RECTIFIER.	FULL WAY	Begin Spec F /E - UNITS WITH LOW OIL PRESSURE		6.0DJB-3CF 6.0DJB-3CF		H820630295 H820630296
	SWITCH - SI	PEC A THR	OUGHE		6.0DJB-3CF	R/16935AC	H820630297
	305-0197	1	120/240 Volt, 120/208 Volt and 220/380 Volt Units		6.0DJB-3CF 6.0DJB-3CF		H820630298 I820632150
	305-0235	1	277/480 Volt Units	1	6.0DJB-3CF		1820632151
28	308-0091	1	Switch, Reset - Units with Low		6.0DJB-3CF		1820632152
			Oil Pressure Switch - Spec A through E				
			-				

## **VOLTAGE REGULATOR — SPEC AA AND AB**



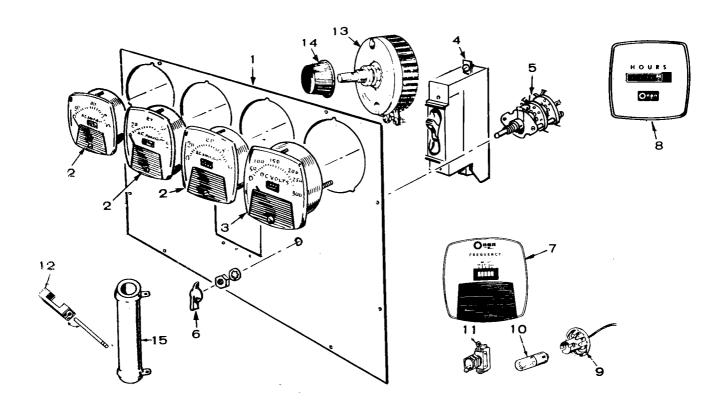
REF.	PART NO.	QTY. USED		REF.	PART NO.	QTY. USED	
1	815-0263	4	Screw, Machine - Hex Head, Slotted (#10-32 x 3/8")	11	812-0070	4	*†Screw, Machine - Round Head (#6-32 x 1-1/4")
2	850-0030	4	Washer, Lock - Spring (#10)	12	870-0183	4	*†Nut, Hex (#6-32)
3	301-3714	. 1	Cover, Voltage Regulator	13	315-0391	1	*†Reactor (CMR21)
4	815-0263	4	Screw, Machine - Hex Head,	14	315-0386	1	*†Transformer, Voltage (T21)
			Slotted (#10-32 x 3/8")	15	303-0103	1	†Rheostat (R21)
5	850-0030	4	Washer, Lock - Spring (#10)	16	303-0194	1	†Knob
6	REGULATOR	R, VOLTA	GE (Complete)	17	517-0045	1	*Plug, Dot Button
	305-0589	1	Without Voltage Adjustment (Includes Parts Marked *)	18	812-0027	1	*Screw, Machine - Round Head (#4-40 x 1/4")
	305-0590	1	With Voltage Adjustment	19	853-0001	1	*Washer, Lock - External Tooth
			(Includes Parts Marked †)	20	860-0003	1	*Nut, Hex (#4-40)
7	300-1540	1	*†Board, Voltage Regulator - Begin Spec AB	21	812-0063	2	*†Screw, Machine, Round Head (#6-32 x 1/2")
			(Replaces 300-1006 Board Used Begin Spec AA thorugh Serial	22	870-0183	2	*†Nut, Hex with External Tooth Lockwasher (#6-32)
			Number F760142041 During	23	332-1647	1	*†Terminal Strip (TB21)
			Spec AA and 300-1404 Board	24	301-3713	1	*†Panel, Mounting
			Begin Serial Number F760142042	25	HARNESS,	WIRING-	Voltage Regulator to Exciter Stator
			During Spec AA Until Spec AB)		338-0744	1	Sets Without Overspeed Switch
8	815-0190	4	*†Screw, Tapping - Round Head		338-0917	1	Sets With Overspeed Switch
			(#8-32 x 3/8")	26	332-0942	8	*†Tie, Cable
9	853-0005	4	*†Washer, Lock - External Tooth (#8)	* _	Parts Include	ed in 305-0	9589 Voltage Regulator Without Adjustment
10	320-0505	1	*†Circuit Breaker (CB21)				9590 Voltage Regulator With Adjustment.

## **VOLTAGE REGULATOR — BEGIN SPEC AC**



REF. NO.	PART NO.	QTY. USED		REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	
	REGULATO	R ASSE	MBLY, VOLTAGE	11	853-0001	1	*Washer, Lock - ET (#4)	
	305-0689	1	Without Voltage Adjustment	12	860-0003	1	*Nut, Hex (#4-40)	
			(Includes Parts Marked *)	13	812-0063	2	#Screw, Machine - Round	
	305-0690	1	With Voltage Adjustment				Head (#6-32 x 1/2")	
			(Includes Parts Marked #)	14	TERMINAL.	TAB	,	
1	305-0688	1	*#Regulator, Voltage		332-2617	2	*Without Voltage Adjustment	
2	812-0071	4	*#Screw, Machine - Round		332-2617	4	#With Voltage Adjustment	
			Head (#6-32 x 1-1/2")	15	332-1647	1	*#Block, Terminal	
3	JUMPER, TE	RMINAL		16	301-3713	1	*#Panel, Mounting	
			Without Voltage Adjustment	17	HARNESS, 1	WIRING -	Voltage Regulator	
	332-2605	2	* 50 Hertz		to Exciter St	tator		
	332-2605	1	60 Hertz		338-0744	1	Sets Without Overspeed	
			With Voltage Adjustment				Switch	
	332-2605	1	# 50 Hertz		338-0917	1	Sets With Overspeed Switch	
4	320-1121	1	*#Breaker, Circuit	18	332-0942	10	¹⊭‴ie, Cable	
5	812-0070	4	*#Screw, Machine - Round	19	303-0103	1	Rheostat	
			Head (#6-32 x 1-1/4")	20	303-0194	1	rKnob	
6	870-0183	10	*#Nut, Hex - ET (#6-32)					
7	315-0391	1	*#Reactor	' - Pa	rts Included i	n <mark>305-0</mark> 68	9 Voltage Regulator	
8	315-0386	1	'#Transformer, Voltage	Ass	sembly Witho	ut Adjust	ment	
9	517-0045	1	'Plug, Dot Button	# - Pai	rts Included ii	n <mark>305-</mark> 069	0 Voltage Regulator Assembly	
10	812-0027	1	'Screw, Machine - Round Head (#4-40 x 1/4")	With Adjustment				

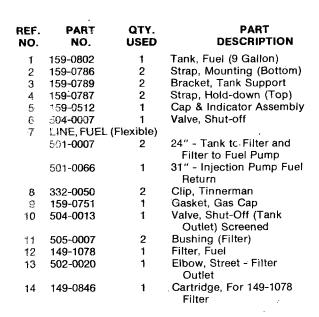
## **AC METER PANEL - OPTIONAL**

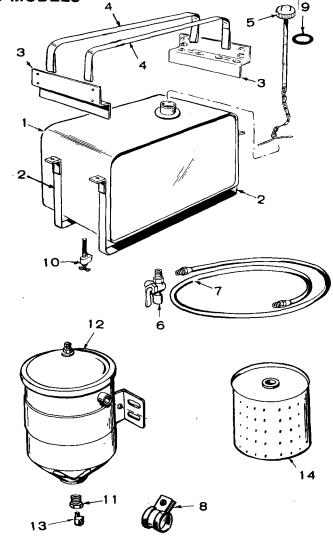


## **AC METER PANEL - OPTIONAL**

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF.	PART NO.	QTY. USED	PART DESCRIPTION
1	Supply Comp	lete Model,	Spec AA (Spec A through Z , Specification Number and	4	BREAKER, C Select Accord		heck Existing Breaker -
	Serial Number	er)	· · · · · · · · · · · · · · · · · · ·		320-0019		25 Amp., 240 Volt (Single Pole)
		•	120 Volt		320-0020		35 Amp., 240 Volt (Single Pole)
	301-1641	1	Sets With Frequency Meter and		320-0153	As	40 Amp., 240 Volt (Single Pole)
			Running Time Meter		320-0198	Req.	45 Amp., 240 Volt (Single Pole)
			240 Volt		320-0052		50 Amp., 240 Volt (Single Pole)
	301-1641	1	Sets With Frequency Meter and		320-0195		55 Amp., 240 Volt (Single Pole)
			Running Time Meter		320-0021		60 Amp., 240 Volt (Single Pole)
		_	120/208 Voit		320-0366		65 Amp., 240 Volt (Single Pole)
	301-2088	1	Sets Without Frequency Meter		320-0148		70 Amp., 240 Volt (Single Pole)
			and Running Time Meter		320-0367		75 Amp., 240 Volt (Single Pole) 15 Amp., 480 Volt (3 Pole
	301-2204	1	Sets With Frequency Meter and Running Time Meter		320-0492		Companion)
			120/240 Volt		320-0486		20 Amp., 480 Volt (3 Pole
			Single Phase Sets		320-0400		Companion)
	301-1554	1	Sets without Frequency Meter		320-0487		25 Amp., 480 Volt (3 Pole
	301-1334		and Running Time Meter		020 0 107		Companion)
	301-2288	1	Sets With Frequency Meter		320-0488		30 Amp., 480 Volt (3 Pole
	001 2200	•	and Running Time Meter				Companion)
	301-2346	1	Sets With Frequency Meter,		320-0514		15 Amp., 600 Volt (3 Pole
	*		Running Time Meter and				Companion)
			Panel Mounted Receptacle		320-0459		20 Amp., 600 Volt (3 Pole
			Three Phase Sets				Companion)
	301-2204	1	Sets With Frequency Meter and		320-0415		40 Amp., 600 Volt (3 Pole
			Running Time Meter				Companion)
			220/380 Volt	5	308-0012	1	Switch, Selector - Voltmeter,
	301-2308	1	Sets With Frequency Meter and	^	000 0070		3 Phase Sets
			Running Time Meter	6	303-0076	1	Knob, Selector Switch
	004 0000		240/416 Volt	7	METED ED	EOHENOV	3 Phase Sets (Check Meter Face for Part Number)
	301-2308	1	Sets With Frequency Meter and Running Time Meter	7	302-0213	EQUENCY 1	100-150 Volt, 60 Hertz
			277/480 Volt		302-0213	i	200-250 Volt, 60 Hertz
	301-2308	1	Sets With Frequency Meter and		302-0221	i	480 Volt, 60 Hertz
	301-2300		Running Time Meter		302-0717	i i	600 Volt, 60 Hertz
2	AMMETER	AC (Check	Scale - Select Accordingly)		302-0234	i	100-150 Volt, 50 Hertz
_	302-0460	As Req.	Scale Reads 0-20		302-0256	1	200-250 Volt, 50 Hertz
	302-0418	As Req.	Scale Reads 0-30		302-0825	1	480 Volt, 50 Hertz
	302-0444	As Req.	Scale Reads 0-35		302-0788	1	600 Volt, 50 Hertz
	302-0419	As Req.	Scale Reads 0-50	8	METER, RU	INNING TIM	ME (Check Meter Face for Part
	302-0458	As Req.	Scale Reads 0-80		Number)		
	302-0410	As Req.	Scale Reads 0-150		302-0465	1	120 Volt, 60 Hertz
	302-0411	As Req.	Scale Reads 0-200		302-0466	1	240 Volt, 60 Hertz
3			ck Scale - Select Accordingly)		302-0467	1	480 Volt, 60 Hertz
	302-0420	.1	Scale Reads 0-150		302-0468	1	120 Volt, 50 Hertz Receptacle, Panel Lights
	302-0421	1	Scale Reads 0-300 Scale Reads 0-600	9 10	322-0072 322-0004	2 . 2	Bulb, Panel Light
	302-0422	1	Scale Reads 0-500 Scale Reads 0-750	11	308-0002	1	Switch, Panel Light
	302-0423	1	Scale Heads 0-750		BAR, CIRCL		
				12	320-0187	1	Used with 3 Circuit Breakers
					320-0202	1	Used with 2 Circuit Breakers
				13		1	Rheostat (2500-Ohm, 25 Watt) -
						-	Units with Voltage Adjustment - Begin Spec AA
				14	303-0032	1	Knob, Rheostat - Units with Voltage Adjustment - Begin
				15	DEGISTOR	SEDIES D	Spec AA ROPPING (Fixed)
				13	304-0536	1	Running Time Meter (9000-Ohm, 50-Watt) - 600 Volt Sets
					304-0402	1	Frequency Meter (60,000-Ohm, 10-Watt) - 600 Volt Sets
							(Spec A through Z)

# OPTIONAL MOUNTED FUEL TANK HOUSED MODELS





#### SERVICE KITS AND MISCELLANEOUS

NOTE: For other kits, refer to the group for the part in question.

PART NO.	QTY. USED	PART DESCRIPTION
98-1100	1	Decal Kit
168-0086	1	Gasket Kit, Set
OVERHAUL	KIT, SET	
522-0201	1	Spec A through R
522-0247	1	Begin Spec S
PAINT, TOU	CH-UP EN	AMEL (Pressurized Can)
525-0137	1	Metallic Green (16 oz.)
525-0305	1	Non-Metallic Green (13 oz.)

## SPECIAL PARTS SECTION CONTRACTORS MODELS

#### FOR 6.0DJB-3CE/ & 6.0DJB-4E/ (FORMERLY 6DJB-3E2236/ & 6DJB-4E2236/)

Parts not listed in this section, refer to the standard parts groups. Exception: Overhaul Kits do not apply.

#### OIL SYSTEM

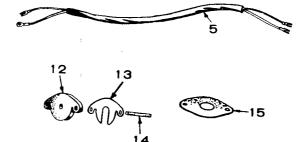




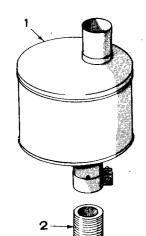
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	502-0053	1	Elbow, Street (45°) - Oil Pressure Switch Mounting
2	309-0169	1	Switch, Low Oil Pressure

#### **AUTOMOTIVE STARTER**

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
5	338-0306	1	Harness, Starter to Control
5	338-0408	1	Harness, Start Disconnect to Control - Begin Spec P
12	191-0506	1	Seal, Dirt (Starter)
13	191-0505	1	Cover Plate, Dirt Seal
14	520-0662	2	Stud, Starter Mounting
15	150-0963	1	Gasket, Stop Solenoid
			Mounting - Spec H and Begin Spec Q

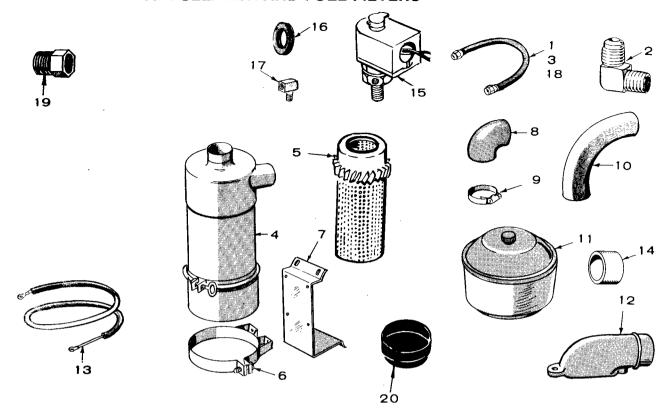


#### **MANIFOLD AND EXHAUST**



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
. 1	155-0824	1	Muffler, Exhaust
2	505-0177	1	Nipple, Pipe (1-1/4 x Close) - Exhaust

## **AIR CLEANER AND FUEL FILTERS**



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	501-0098	1	Line, Fuel Pump to Secondary	9	503-0274	4	Clamp, Hose - Air Cleaner
			Filter	10	140-0741	· 1	Tube, Air Induction
2	ELBOW, MAI	LE		11	140-0723	1	Pre-Cleaner, Air Cleaner
	502-0148	1	Secondary Filter Inlet -				(Plastic)
			Spec A through N	12	140-0645	1	Adapter, Air Cleaner Hose
	502-0148	2	Secondary Filter Inlet and	13	336-1418	1	Lead, Air Heater to Control
			Outlet - Begin Spec P	14	503-0330	1	Hose, Air Cleaner Connector
	502-0041	1	Secondary Filter Outlet - Spec A through N	15	307-0973	1	Solenoid Replacement Kit, Fuel Shutoff - Spec P Only
	502-0138	1	Fuel Pump Outlet	16	508-0071	1	Grommet, Fuel Solenoid -
3	LINE. SECO	NDARY FIL	_TER TO INJECTION PUMP				Spec P Only
	501-0098	. 1	Spec A through N	17	502-0058	1	Tee, Fuel Solenoid - Spec P
	501-0097	1	Begin Spec P				Only
4	140-0721	1	Cleaner, Air (Includes Element)	18	501-0002	2	Line, Flexible - Injection
5	140-0765	1	Element Only, Air Cleaner				Pump - Spec P Only
6	140-0722	2	Band, Air Cleaner Mounting	19	502-0003	1	Connector, Inverted Male -
7	140-1271	1	Bracket, Air Cleaner				Solenoid Tee - Spec P Only
8	503 <b>-0419</b>	1	Elbow, Air Cleaner (Rubber)	20	140-1267	1	Baffle, Air Cleaner

## FUEL TRANSFER PUMP AND INJECTION SYSTEM





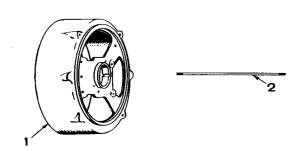






REF. NO.	PART NO.	QTY. USED	PART Description	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	502-0002	1	Elbow, Inverted Male - Fuel Pump Inlet	4	149-0950	1	Line, Injection Pump to Fuel Return Lines Tee (All
2	502-0020	1	Elbow, Street - Fuel Pump Outlet	5	502-0017	1	Except Spec P) Connector, Inverted Female -
3	502-0148	1	Elbow, Male - Injection Pump Inlet				Return Line - Spec P Only

## **GENERATOR — ALTERNATOR PORTION**



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	211-0146	1	Bell, End - Alternator to Exciter
2	520-0637	4	Stud, Generator Through

## **CONTROL**

						1 ~~	0	0
REF.	PART NO.	QTY. USED	PART DESCRIPTION		-1			$\overline{}$
1	301-2297	1	Panel, Control Box			•••	00	\
2	301-2208	1	Bracket, Control Box Mounting (R.H.)		<b>\</b>	IS 등		
3	301-1980	1	Bracket, Control Box Mounting (L.H.)	0		14.5	Ô	$\circ$
4	SWITCH, ST	TOP-RUN	, ,		/ 11			
	308-0002	1	Spec A through N	/				·
	308-0069	1	Begin Spec P		~~!i	HMM		0.4
5	304-0217	1	Resistor, Fixed (1-Ohm, 10 Watt) 5/16 x 1-3/4"			14.4	V	
6	508-0009	1	Grommet, Rubber (For 1-5/16" Hole)		11,13			
7	332-0602	1	Jumper, Heater Switch to Start Switch			† 12	<u></u>	<u> </u>
8	308-0028	2	Switch, (1) Start (1) Heater	a_				
9	320-0104	1	Relay, Emergency - Low Oil Pressure Cut-off Circuit		<b>5</b>	68	B	10 موري
10	323-0184	2	Receptacle, Duplex (120/240 Volt, 1 Phase, 4 Wire) - Reconnectible Model			7 /9		
	323-0091	2	Receptacle, Single (120/240 Volt, 1 Phase, 3 Wire Model)	4		<b>//</b> 9		
11	301-1978	1	Box, Receptacle-Spec A through	z (	~ <b>5</b> 0		(O)	
12	301-1170	1	Cover, Receptacle Box	Ì	_			<u> </u>
13	301-3682	1	Box, Output - Begin Spec AA					

## **CRANKCASE AND OIL BASE**

REF.	PART	QTY.	PART	
NO.	NO.	USED	DESCRIPTION	
1	509-0112	1	Seal, Crankshaft Rear	

## **GEAR COVER**

REF. NO.	PART NO. 103-0454 509-0111	QTY. USED 1 1	PART DESCRIPTION Gearcase (Not Illustrated) Seal, Oil - Gear Cover	
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